BNSF RAILWAY COMPANY

GUIDELINES FOR INDUSTRY TRACK PROJECTS

Engineering Services
System Design & Construction

4515 Kansas Avenue Kansas
City, KS 66106

August 2018
## Design Guidelines for Industry Track Projects

### August 2018

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1. General Procedure for Industrial Track Projects

The purpose of this chapter is to guide the process for the development of industry tracks and facilities. Buildings and tracks other than industrial need to follow BNSF’s Main Line Design Guidelines for Track Projects.

1.1. Customer will contact BNSF’s Economic Development (ED) representative. Contact information and a questionnaire can be found at http://www.bnsf.com/customers/support-services/.

1.2. After completing the questionnaire the customer will be asked to provide a conceptual layout for the project. This layout should include property boundaries, existing buildings and roads, and a general location of where the proposed tracks will be located.

BNSF will consider the feasibility of constructing the project at the desired location along with operating issues related to product origins and destinations. BNSF will prepare a scaled track layout (project schematic) based on the customer’s concept to ensure the desired operation meets design standards. The project schematic will identify both BNSF’s and the customer’s scopes of work, and then be shared with the Customer (see appendix, page A-10 for an example). After BNSF approval of the opportunity (New Business Review) the customer will be provided a cost estimate for BNSF’s track and signal work.

1.3. The Customer may use a designer or contractor of its choice to prepare the track plans. Survey on BNSF right-of-way will require the application of a temporary occupancy permit (see “Requirements for Working on BNSF Right of Way”). The project schematic should be used as a guide for preparing the industrial track plan. Plans should be complete with all the items in the “Final Track Plan Checklist” included. Questions concerning these guidelines should be directed to the BNSF Engineering representative. Customers are encouraged to reference this document, including standard plan drawings, in the construction specifications. BNSF Engineering will review and approve the track design, and if there are significant changes from the original project schematic, the plan may need to be reviewed by other BNSF departments.

1.4. BNSF Engineering will communicate directly with the Customer regarding any plan revisions. Any revisions will be documented on the prints and communicated in writing to the Customer. BNSF Engineering will notify ED when the industrial track plan has been reviewed and approved.

1.5. BNSF Engineering will prepare a cost estimate, chargeable to the Customer, which includes BNSF’s portion of track and signal construction, as well as an appropriated amount for an Inspector/Coordinator for construction monitoring purposes. The cost estimate does not include flagging charges as they can vary significantly based on the approach adopted by the customer’s contractor. In general, BNSF will construct from point of switch to the 14-ft clearance point for manual switches, and from the point of switch to just beyond the power derail and the approach signal for powered switches. The Inspector/Coordinator will serve as a BNSF representative related to grading on BNSF R/W, utility drops, turnout installation schedules and customer track construction inspection.

1.6. Upon receiving the Firm Bid Cost Estimate, ED will present the formal industrial track package, including all agreements and cost proposal, to the Customer for consideration.

1.7. Upon Customer's acceptance of the proposal (check, fully executed agreements, and submittal of the final plans) ED will notify all concerned the project has been approved and funded.

1.8. The final plans must be approved by BNSF Engineering prior to the execution of the contractor’s right of entry, which limits when work can start on BNSF property. Materials for BNSF’s portion of the project are then ordered, work scheduled and construction completed, which can take up to 27 weeks. Customers should note that turnout construction pads must be completed 6 weeks or more.
(dependent on territorial restrictions) before the target construction completion timeline to allow time to deliver, assemble, and install the turnout at the designed location.

Following is the timeline for a typical industry track project

<table>
<thead>
<tr>
<th>STAGE</th>
<th>ACTIVITY</th>
<th>START</th>
<th>END</th>
<th>TIMELINE</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>New opportunity conceptual layout request</td>
<td>Conceptual layout request received</td>
<td>Conceptual layout delivered to ED Mgr.</td>
<td>1 week</td>
</tr>
<tr>
<td>2</td>
<td>New Business Review (internal BNSF assessment)</td>
<td>NBR created</td>
<td>NBR completed</td>
<td>2 weeks</td>
</tr>
<tr>
<td>3</td>
<td>Project schematic approval &amp; cost estimate preparation</td>
<td>NBR completed notification</td>
<td>BNSF cost estimates completed</td>
<td>9 weeks</td>
</tr>
<tr>
<td>4</td>
<td>Customer acceptance &amp; payment</td>
<td>Proposal letter sent</td>
<td>Check deposited</td>
<td>9 weeks</td>
</tr>
<tr>
<td>5</td>
<td>Request for capital</td>
<td>Check deposited / CPAR approved</td>
<td>AFE approved</td>
<td>3 weeks</td>
</tr>
<tr>
<td>6</td>
<td>Track &amp; signal materials ordered and delivered</td>
<td>AFE approved</td>
<td>Track and signal material delivered</td>
<td>13 weeks</td>
</tr>
<tr>
<td>7</td>
<td>Track &amp; signal construction</td>
<td>Customer agreements &amp; contracts executed</td>
<td>Track and signal construction complete</td>
<td>13 weeks</td>
</tr>
<tr>
<td>8</td>
<td>Engineering &amp; Construction complete</td>
<td>Final customer track inspection completed</td>
<td>Actual project in service date entered in ESI</td>
<td>1 week</td>
</tr>
<tr>
<td>9</td>
<td>Customer moves cars into facility</td>
<td>Actual project in service date entered in ESI</td>
<td>CDI, CRF &amp; Credit complete</td>
<td>1 week</td>
</tr>
<tr>
<td></td>
<td>Project Closeout</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Total Engineering and Construction timeline</td>
<td></td>
<td></td>
<td>52 weeks</td>
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2. Standards for Industrial Trackage (Carload, or Non-Unit Facilities)

2.1 Roadbed: Roadbed and ballast section for industrial trackage shall conform to the special roadbed section (see appendix, page A-11), and to the ballast material requirements on page 24.

2.2 Curvature: Maximum degree of curve shall not exceed 9°30' (603.80' radius). All curves are defined using the chord definition. A minimum tangent length of 50 feet must be placed between reversing curves. No turnouts (switches) can be placed in a curve. Mainline turnouts must be placed at least 200 feet from the end of a mainline curve. Industry turnouts within the facility must be placed at least 50 feet from the end of any curve.

2.3 Profile Grade: Track profile grades shall be limited to a maximum of 1.5%.

2.4 Vertical Curves: Vertical curves must be provided at break points in profile grade. The rate of change shall not exceed 2.0 in summits or sags. Vertical curves shall not extend into limits of turnout switch ties. See appendix, pages A-43 and A-44 for BNSF's standard for vertical curves.

2.5 Track: Recommended rail section is 115-lb. or greater. Hardwood ties shall be new 7" X 8" (No. 4) or 7" X 9" (No. 5), 8'-6" long, placed on 21.5" centers with a 6" ballast section. Rail anchorage shall be provided at a minimum rate of 16 anchors per 39' panel. Continuous welded rail (CWR) shall be box-anchored every other tie. Concrete ties can be spaced at 28" center to center with an 8" ballast section. CWR is recommended when using concrete ties. M-8 steel ties (8mm or 5/16” section) can be used in non-unit facility tracks and are spaced at 24” centers with 8” ballast section.

2.6 Turnouts: All main line, controlled siding and passing track turnouts will be a minimum new No. 11-141 lb. and include either a spring-rail frog or a rigid, railbound manganese frog, as specified by BNSF Engineering. For other turnouts maintained by BNSF, the size and weight will be determined dependent upon the transportation commodity, with a No. 11-141 lb. recommended, and a No. 9 - 115 lb. as the minimum (see appendix, pages A-16 to A-33). Main line turnout switch ties shall be new and hardwood. All mainline, controlled siding and passing track turnouts and trackage are to be placed by BNSF personnel out to the 14’ clearance point.

Mainline, controlled siding and passing track turnouts will require the placement of a construction pad alongside the track to allow assembly of the turnout, with no disruption to traffic. After the turnout is assembled, a track window is obtained to remove the trackage and insert the turnout. An example of a construction pad is shown in the appendix on page A-14. For turnouts placed off of BNSF property and/or maintained by the Customer, and operated by BNSF, the recommended minimum is a No. 9 - 115 lb. All switch stands need to include a "30 Degree" handle (see appendix, page A-35), and a target with alternating green and yellow colors indicating switch position (page A-36).

Switch heaters are required for mainline turnouts where snow and ice present operational challenges. If a power turnout requires a switch heater, the power derail will require one also. The cost estimate will include installation of the switch heaters when required.

2.7 Derails: A derail shall be placed on all tracks connecting with a main line, siding, or industrial lead. Derails protecting mainline tracks and controlled sidings shall be double switch point (see appendix, page A-34) and installed so that the derailed car is directed away from BNSF trackage. A power derail is required when the mainline turnout is powered, and BNSF will install track and signal from the point of switch to the insulated joints just beyond the power derail. Derails protecting mainline tracks shall be placed a minimum of 100 feet behind the 14’ clearance point, and placed on tangent track where possible. Derails protecting other-than-mainline tracks shall be placed a minimum of 50 feet behind the 14’ clearance point, and placed on tangent track where possible. The type of derail and actual location may be determined by BNSF Operating Department requirements. A “Derail” sign needs to be placed next to the derail.
2.8 **Structures**: Bridges, drainage structures, track hoppers, retaining walls, etc. shall be designed to carry Cooper E-80 live load with diesel impact. Structures shall be designed per American Railway Engineering and Maintenance of Way Association (AREMA) Manual chapters 1, 7, 8, or 15 as applicable, and designed by a licensed engineer. See AREMA standards for unloading pits (Chapter 15, Section 8.4). All structural plans will need to be reviewed and accepted by BNSF Engineering. Gratings covering open pits must be bolted in place. If a project creates the need for existing structures (including BNSF’s structures) to be modified, the modifications shall be accounted into the customer’s scope of work of the project, subjected to BNSF’s review and approval. For drainage related structures, additional information is included in “Culverts” section within the “Specifications for Construction of Industry Trackage by Private Contractor” chapter.

2.9 **Road Crossings**: The standard for a road crossing surface installed and maintained by the BNSF is concrete plank (for 141-lb. rail) placed on 10-ft. switch ties. Also, ten each 10-ft. switch ties are placed on both ends of the crossing, replacing any standard cross-ties. For crossings installed and maintained by the Customer, a concrete plank is recommended, with a wood plank surface as acceptable (see appendix, pages A-37 to A-39).

2.10 **Clearances**: BNSF will adhere to the "Clearance Requirements By State," BNSF Dwg. No. 2509, Sheet No. 2 (see appendix, page A-40) for each state. If a state does not have its own clearances, the "BNSF Minimum Clearances Diagram," BNSF Dwg. No. 2509, Sheet No. 1 (see appendix, page A-41) will apply. Side clearances for curves should have an additional 1-1/2" per degree of curvature. All effort should be made to provide adequate clearances. In the event clearances cannot be provided for as prescribed, warning signs will be installed and they must be illuminated at night (see appendix, page A-42). All loading/unloading equipment that fouls the clearance envelope during operation must positively lock in a non-fouling position when not in use. All new tracks constructed will maintain a minimum distance of 25 feet for track centers from any main track, controlled siding or passing track. New tracks adjacent to other tracks will maintain a minimum distance of 14 feet for track centers. At road crossings the set-back distance for storing rail cars on multiple adjacent tracks (track centers less than 25') is 250 feet from the edge of roadway. For single tracks, the setback distance varies for each state and is regulated by the states' appropriate agencies, but 150 feet from the edge of roadway is the minimum. However, operating conditions may require greater distances.

2.11 **Walkways**: Walkways on bridges and adjacent to switches and trackage are governed by the appropriate State Public Service Commission, Railway Commission or other State and/or Federal agencies. However, the example on page A-11 depicts requirements for most states. Walkway ballast shall be Class 2 and no larger than 1” in size (ballast gradation shown on page 24).

2.12 **Signals and Utility Service**: Customer shall provide electrical service to BNSF property should the proposed trackwork require power for the signal facilities. The requirement and locations will be identified by BNSF Engineering and communicated to the customer. If the service will include providing power to one or more switch heaters, a minimum of 200 Amp, Single Phase, 120/240 volt service, with meter socket and service disconnect is required. The service disconnect shall be a minimum of 200 amp, 2 pole breaker by either Cutler Hammer or Square D (QO style), with the meter socket requirement as per the power company specifications. No additional electrical panels are necessary as BNSF will take a feeder from the load side of the 200 amp service disconnect switch. The service may be either overhead or underground. All electrical installations will be made in accordance with the prevailing State/local electrical code(s), or if there is none, the current edition of the National Electrical Code will govern the installation. If an electric switch heater is not involved, 100 Amp service will be sufficient. **Customer shall also provide natural gas service to BNSF property should the proposed**
trackwork require the installation of one or more switch heaters. The requirement and locations will be identified by the BNSF project representative. The service shall be capable of delivering 600-900 thousand BTUs per heater per location required. The actual pressure shall be requested from BNSF for each project specifically (typical pressure should be around 6 psi).

2.13 Inspection of Materials and Track: BNSF's Engineering representative should inspect all track materials prior to placement to avoid subsequent removal of sub-standard material. BNSF personnel will inspect the completed track before placing it into service.

2.14 General:

2.14.1 Loading and unloading tracks must be designed so that they are completely independent of railroad operating lines and passing tracks such that loading and unloading operations in no way interfere with train operations. Design of trackage must be approved by BNSF Engineering.

2.14.2 Utility installations may require a permit. Pipelines under track are to be encased per BNSF requirements. Wirelines are to be installed per BNSF requirements. Refer to "BNSF Utility Accommodation Policy" booklet http://bnsf.com/communities/faqs/pdf/utility.pdf. Utilities within 50 feet beyond the end of track must be underground, and protected as if they were under the track.

2.14.3 The effect on sight distance must be considered when planning construction of trackage in the vicinity of any grade crossings. The required sight distance should be determined and preserved when performing and designing for construction near any grade crossing. Less than the required sight distance will be the liability of the Customer.

2.14.4 Maintenance of Way Operating Rule No. 6.32.4: "Leave cars, engines, or equipment clear of road crossings and crossing signal circuits. If possible, avoid leaving cars, engines, or equipment standing closer than 250 feet from the road crossing when there is an adjacent track (<25' track centers)."

2.14.5 The effect on queuing distance of a crossing must be considered when planning the extension of a track across a grade crossing. The proposed plans shall not cause vehicles to be trapped in between tracks, cause vehicles to have to stop on a track while waiting in queue for a crossing to clear, or to cause excessive highway congestion by reducing the queuing distance of an existing crossing. Adding new public crossings or adding more tracks to an existing public crossing will be reviewed by BNSF Engineering and the appropriate entity with jurisdiction over the crossing (Typically the State’s Department of Transportation).

2.14.6 An earthen berm (see appendix, page A-15) or suitable bumping post shall be installed at the end of track. Also, a red retro-reflective marker shall be placed at the end of track.

2.14.7 Customer is responsible for all grading including placing all subballast up to BNSF ballast and the placement of a construction pad.

2.14.8 Customer is to acquire any additional property required to construct grade and drainage. If the proposed trackage or facility will increase runoff onto BNSF property, a detailed drainage plan needs to be submitted for review prior to construction. Drainage should be handled in a manner as not to increase current drainage structures on BNSF property.
2.14.9 Contractor must not at any time foul the main line tracks. A BNSF flagman will be
required, at the Contractor's expense, when working within 25 feet from centerline of the
track, which would include, but not limited to, work that could foul a track, such as with a
large crane, excavation activities that could undermine a track, and overhead wire work
which could potentially fall onto the track. Billing for the flagman is separate from the cost
for BNSF portion of the track work. Current cost for BNSF flagging is approximately
$1,800 per day with billing based on actual charges.

2.14.10 Appropriate access must be provided for BNSF to drive an SU-40 maintenance truck (See
AASHTO’s “A Policy on Geometric Design of Highways and Streets”, a.k.a. the
“AASHTO Green Book”) to the proposed installations to be installed and/or maintained
by BNSF or other existing BNSF infrastructure. If switch heaters are required at locations
where the installation of a natural gas supply is infeasible, the access must be sufficient for
refueling trucks to access the switch heater area. Depending on the location and the fuel
providers of the region, refueling trucks may exceed the size of a SU-40 vehicle. Additional
requirements related to the backing up of vehicles may be active in certain operating
regions, which affects turnaround designs. Consult your project representative for
additional region specific requirements.
3. Standards for Unit Train/Loop Facilities

3.1 Roadbed: Roadbed and ballast section for industrial trackage shall conform to the special roadbed section (see appendix, page A-11), and to the ballast material requirements on page 24.

3.2 Curvature: Maximum degree of curve shall not exceed 7°30' (764.49' radius). All curves are defined using the chord definition method. A minimum tangent length of 100 feet must be placed between reversing curves. No turnouts (switches) can be placed in a curve. Mainline turnouts must be placed at least 200 feet from the end of a mainline curve. Industry turnouts within the facility must be placed at least 100 feet from the end of any curve.

3.3 Profile Grade: Track profile grades shall be limited to a maximum of 1.5%. For loop tracks, the maximum grade will be 0.5%. Other restrictions may be defined for individual projects. A flat grade (0.0%) must be maintained through loading/unloading areas.

3.4 Vertical Curves: Vertical curves must be provided at break points in profile grade. The rate of change shall not exceed 1.0 in summits or 0.5 in sags. Vertical curves shall not extend into limits of turnout switch ties. See appendix, pages A-43 and A-44 for BNSF's standard for vertical curves.

3.5 Track: For New Unit Train Facilities minimum rail section is 115-lb and continuous welded rail (CWR) is recommended. Hardwood ties shall be new 7" X 8" (No. 4) or 7" X 9" (No. 5), 8'-6" long, placed on 21.5" centers with a 6" ballast section. Rail anchorage shall be provided at a minimum rate of 16 anchors per 39' panel. Continuous welded rail (CWR) shall be box-anchored every other tie. Concrete ties can be spaced at 28" center to center with an 8" ballast section. CWR is recommended when using concrete ties. M-10 steel ties (10mm or 13/32" section) can be used in unit facility tracks and are spaced at 24" centers with 8" ballast section.

3.6 Turnouts: All main line, controlled siding and passing track turnouts will be a minimum new No. 11-141 lb. and include either a spring-rail frog or a rigid, railbound manganese frog, as specified by BNSF Engineering. For other turnouts maintained by BNSF, a No. 11-115 lb. is the minimum (see appendix, pages A-22 to A-33). Main line turnout switch ties shall be new and hardwood. All mainline, controlled siding and passing track turnouts and trackage are to be placed by BNSF personnel out to the 14’ clearance point. All joints on the side of turnout receiving majority of traffic will be thermite welded. Mainline, controlled siding and passing track turnouts will require the placement of a construction pad alongside the track to allow assembly of the turnout, with no disruption to traffic. After the turnout is assembled, a track window is obtained to remove the trackage and insert the turnout. An example of a construction pad is shown in the appendix on page A-14. For turnouts placed off of BNSF property and/or maintained by the Customer, and operated by BNSF, a No. 11 - 115 lb. turnout will be the minimum. All switch stands need to include a "30 Degree" handle (see appendix, page A-35), and a target with alternating green and yellow colors indicating switch position (page A-36). Switch heaters are required for mainline turnouts where snow and ice present operational challenges. If a power turnout requires a switch heater, the power derail will require one also. The cost estimate will include installation of the switch heaters when required.

3.7 Derails: A derail shall be placed on all tracks connecting with a main line, siding, or industrial lead. Derails protecting mainline tracks and controlled sidings shall be double switch point (see appendix, page A-34) and installed so that the derailed car is directed away from BNSF trackage. A power derail is required when the mainline turnout is powered, and BNSF will install track and signal from the point of switch to the insulated joints just beyond the power derail. Derails protecting mainline tracks shall be placed a minimum of 100 feet behind the 14' clearance point, and placed on tangent track where possible. Derails protecting other-than-mainline tracks shall be
placed a minimum of 50 feet behind the 14’ clearance point, and placed on tangent track where possible. The type of derail and actual location may be determined by BNSF Operating Department requirements. A “Derail” sign needs to be placed next to the derail.

3.8 Structures: Bridges, drainage structures, track hoppers, retaining walls, etc. shall be designed to carry Cooper E-80 live load with diesel impact. Structures shall be designed per American Railway Engineering and Maintenance of Way Association (AREMA) Manual chapters 1, 7, 8, or 15 as applicable, and designed by a licensed engineer. See AREMA standards for unloading pits (Chapter 15, Section 8.4). All structural plans will need to be reviewed and accepted by BNSF Engineering. Gratings covering open pits must be bolted in place.

If a project creates the need for existing structures (including BNSF’s structures) to be modified, the modifications shall be accounted into the customer’s scope of work of the project, subjected to BNSF’s review and approval. For drainage related structures, additional information is included in “Culverts” section within the “Specifications for Construction of Industry Trackage by Private Contractor” chapter.

3.9 Road Crossings: The standard for a road crossing surface installed and maintained by the BNSF is concrete plank (for 141-lb. rail) placed on 10-ft. switch ties. Also, ten each 10-ft. switch ties are placed on both ends of the crossing, replacing any standard cross-ties. For crossings installed and maintained by the Customer, a concrete plank is recommended, with a wood plank surface as acceptable (see appendix, pages A-37 to A-39).

3.10 Clearances: BNSF will adhere to the “Clearance Requirements By State," BNSF Dwg. No. 2509, Sheet No. 2 (see appendix, page A-40) for each state. If a state does not have its own clearances, the "BNSF Minimum Clearances Diagram," BNSF Dwg. No. 2509, Sheet No. 1 (see appendix, page A-41) will apply. Side clearances for curves should have an additional 1-1/2” per degree of curvature. All effort should be made to provide adequate clearances. In the event clearances cannot be provided as prescribed, warning signs will be installed and they must be illuminated at night (see appendix, page A-42).

All loading/unloading equipment that fouls the clearance envelope during operation must positively lock in a non-fouling position when not in use.
All new tracks constructed will maintain a minimum distance of 25 feet for track centers from any main track, controlled siding or passing track. New tracks adjacent to other tracks will maintain a minimum distance of 14 feet for track centers.
At road crossings the set-back distance for storing rail cars on multiple adjacent tracks (track centers less than 25’) is 250 feet from the edge of roadway. For single tracks, the setback distance varies for each state and is regulated by the states' appropriate agencies, but **150 feet from the edge of roadway is the minimum**. However, operating conditions may require greater distances.

3.11 Walkways: Walkways on bridges and adjacent to switches and trackage are governed by the appropriate State Public Service Commission, Railway Commission or other State and/or Federal agencies. Due to revised FRA Airbrake and Train Handling Rules, outbound trains are required to have an airbrake inspection on both sides of the train. New shuttle projects will be required to have a minimum 13’ inspection road on one side and a minimum 8.5’ walkway on the other. See appendix pages A-11 and A-12 for typical sections of roads and walkways. Walkway ballast shall be Class 2 and no larger than 1” in size (ballast gradation shown on page 24).
3.12 **Signals and Utility Service:** Customer shall provide electrical service to BNSF property should the proposed trackwork require power for the signal facilities. The requirement and locations will be identified by BNSF Engineering and communicated to the customer. If the service is for an electric switch heater, a 200 Amp, Single Phase, 120/240 volt service, with meter socket and service disconnect is required. The service disconnect shall be a 200 amp, 2 pole breaker by either Cutler Hammer or Square D (QO style), with the meter socket requirement as per the power company specifications. No additional electrical panels are necessary as BNSF will take a feeder from the load side of the 200 amp service disconnect switch. The service may be either overhead or underground. All electrical installations will be made in accordance with the prevailing State/local electrical code(s), or if there is none, the current edition of the National Electrical Code will govern the installation. If an electric switch heater is not involved, 100 Amp service will be sufficient.

**Customer shall also provide natural gas service to BNSF property should the proposed trackwork require the installation of one or more switch heaters.** The requirement and locations will be identified by the BNSF project representative. The service shall be capable of delivering 600-900 thousand BTUs per heater per location required. The actual pressure shall be requested from BNSF for each project specifically (typical pressure should be around 6 psi).

3.13 **Access Road:** Unless otherwise directed a road will be required that will provide access to inspect the entire train prior to movement from the facility. Due to revised FRA Airbrake and Train Handling Rules, outbound trains are required to have an airbrake inspection on both sides of the train. New shuttle projects will be required to have a minimum 13’ inspection road on one side and a minimum 8.5’ walkway on the other. See appendix pages A-12 and A-13 for typical sections of roads and walkways. A standard section with a 13-ft wide roadway is shown in the appendix, page A-13. The roadway can be constructed using subballast materials as specified in the Grading & Embankment section of this document, page 20.

3.14 **Inspection of Materials and Track:** BNSF’s Engineering representative should inspect all track materials prior to placement to avoid subsequent removal of sub-standard material. BNSF personnel will inspect the completed track before placing it into service.

3.15 **General:**

#### 3.15.1 Loading and unloading tracks should be designed so that they are completely independent of railroad operating lines and passing tracks such that loading and unloading operations in no way interfere with train operations. Design of trackage must be approved by BNSF Engineering.

#### 3.15.2 Utility installations may require a permit. Pipelines under track are to be encased per BNSF requirements. Wirelines are to be installed per BNSF requirements. Refer to "BNSF Utility Accommodation Policy" booklet http://bnsf.com/communities/faqs/pdf/utility.pdf. Utilities within 50 feet beyond the end of track must be underground, and protected as if they were under the track.

#### 3.15.3 The effect on sight distance must be considered when planning construction of trackage in the vicinity of any grade crossings. The required sight distance should be determined and preserved when performing and designing for construction near any grade crossing. Less than the required sight distance will be the liability of the Customer.

Maintenance of Way Operating Rule No. 6.32.4:
"Leave cars, engines, or equipment clear of road crossings and crossing signal circuits. If possible, avoid leaving cars, engines, or equipment standing closer than 250 feet from the road crossing when there is an adjacent track (<25' track centers)."

August 2018
3.15.4 The effect on queuing distance of a crossing must be considered when planning the extension of a track across a grade crossing. The proposed plans shall not cause vehicles to be trapped in between tracks, cause vehicles to have to stop on a track while waiting in queue for a crossing to clear, or to cause excessive highway congestion by reducing the queuing distance of an existing crossing. Adding new public crossings or adding more tracks to an existing public crossing will be reviewed by BNSF Engineering and the appropriate entity with jurisdiction over the crossing (Typically the State’s Department of Transportation).

3.15.5 An earthen berm (see appendix, page A-15) or suitable bumping post shall be installed at the end of track. Also, a red retro-reflective marker shall be placed at the end of track.

3.15.6 Customer is responsible for all grading including placing all subballast up to BNSF ballast and the placement of a construction pad, if required.

3.15.7 Customer is to acquire any additional property required to construct grade and drainage. If the proposed trackage or facility will increase runoff onto BNSF property, a detailed drainage plan needs to be submitted for review prior to construction. Drainage should be handled in a manner as not to overload current drainage structures on BNSF property.

3.15.8 Contractor must not at any time foul the main line tracks. A BNSF flagman will be required, at the Contractor's expense, when working within 25 feet from centerline of the track, which would include, but not limited to, work that could foul a track, such as with a large crane, excavation activities that could undermine a track, and overhead wire work which could potentially fall onto the track. Billing for the flagman is separate from the cost for BNSF portion of the track work. Current cost for BNSF flagging is approximately $1,000 per day with billing based on actual charges.

3.15.9 Adequate lighting must be provided for train crews working at night. Work areas near switches, gates, doors, pits and buildings should be illuminated to prevent walking/tripping hazards and allow crewmen riding rail cars to see without reliance upon a flashlight.

3.15.10 A track to set out bad order cars unsuitable for loading or unloading needs to be added to the overall design. Set out track should be long enough to place at least 5 rail cars and be accessible to a repair crew. A locomotive tie-up track may also need to be incorporated into the design. This need will be determined at the on-site meeting.

3.15.11 Appropriate access must be provided for BNSF to drive an SU-40 maintenance truck (See AASHTO’s “A Policy on Geometric Design of Highways and Streets”, a.k.a. the “AASHTO Green Book”) to the proposed installations to be installed and/or maintained by BNSF or other existing BNSF infrastructure. If switch heaters are required at locations where the installation of a natural gas supply is infeasible, the access must be sufficient for refueling trucks to access the switch heater area. Depending on the location and the fuel providers of the region, refueling trucks may exceed the size of a SU-40 vehicle. Additional requirements related to the backing up of vehicles may be active in certain operating regions, which affects turnaround designs. Consult your project representative for additional region specific requirements.
4. Survey and Plan Requirements

4.1 Surveying on BNSF Right of Way: In order to protect BNSF’s investment of its Right of Way (ROW) and for the safety of persons coming onto BNSF property, BNSF requires all parties entering or performing work on the right-of-way to secure appropriate agreement and insurance before beginning any type of work. Please consult the BNSF project representative and the section “Requirements for Working on BNSF Right of Way” before proceeding.

4.1.1 Grading and alignment stake out and re-staking is the responsibility of the customer, including the portions to be installed by BNSF forces. **BNSF project stake out shall not include the point of intersection (PI).** All stake out locations shall be documented by photographs. We encourage marking up photographs to demonstrate the stakes’ corresponding feature to minimize misunderstanding. They shall be sent to the BNSF project representative (the BNSF inspector coordinator) when completed. The stakeout guidelines listed below illustrate the various responsibilities of the customer relative to the stage of the project:

<table>
<thead>
<tr>
<th>Project Stage</th>
<th>Pt. of Switch (PSw)</th>
<th>Power Switch Projects Only</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Conceptual:</strong> Allows for proper visualization of preliminary site visit.</td>
<td>✓</td>
<td></td>
</tr>
<tr>
<td><strong>Pad Completion:</strong> Enables crews to unload and assemble the switch at the correct locations.</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td><strong>Pre-Install Stake Out:</strong> These staked items will be communicated to the BNSF during the pre-install meeting.</td>
<td>✓</td>
<td>✓</td>
</tr>
</tbody>
</table>

4.1.1.1 Point of Switch: A one page document has been included in A-51 of the appendix. This stake out shall include rail markings and center of track markings at a minimum. An offset stake is encouraged after the pad is completed. A flagger will be needed for this stake out due to the need to foul the track.

4.1.1.2 Point of Derail: BNSF will construct and install up to the entering signal for the power switch’s control point for projects involving power switches. The power derail shall be marked with both a centerline feather and an offset stake. The stake out shall follow the format included in the point of switch stake out document on A-51 of the appendix with the only difference being replacing “PSw” by the word “Derail”.

4.1.1.3 Alignment: BNSF will construct and install up to the entering signal for the power switch’s control point for projects involving power switches. The alignment stake out shall start from the last long tie to the entering signal’s location. Stakes should be in intervals of 100’ or less, and should include centerline feathers and offset stakes at the edge of the pad or a location that will not be easily damaged by construction equipment.
4.2 Plan Requirements: All plans and drawings need to be prepared electronically in a CADD format. This allows for updates to BNSF’s maps and records to be done electronically. All information is to be in English units. Plan submittals should be in Adobe’s Acrobat pdf format, with 11” x 17” sheet size. Upon approval, BNSF Engineering will revise the project schematic, if necessary.

Plan View Scale: 1” = 50’
Profile View Scale: 1” = 50’ horizontal and 1” = 5’ vertical
Cross Sections Scale: 1”=10’ horizontal and vertical

4.2.1 BNSF Engineering Plan Submittals - Definitions

Conceptual – An alignment plan showing existing track and features along with proposed changes, and the official operating plan. This will be used for the New Business Review (NBR).

30% Design - All items from the conceptual submittal plus plan/profile sheets, cross-sections, typical sections, xing plans, drainage plans, revisions from changes due to land and utility negotiations, and 30% structure plans. This plan will be used for the walk-thru inspection and schematic approval.

90% Design - All items from the 30% submittal plus revisions from the walk-thru inspection, culvert extensions, road xing plans, and 60% structure plans (e.g. pit plans, catwalks, and sheds).

Final Track Plan – All items in 30% and 90% with all relevant details and revisions incorporated from previous comments. Specifications and details included.

As-Built Submittal – The plan/profile sheets updated with post-construction locations as surveyed.

4.2.2 Provide an Operating Plan

Prepare a sketch (does not have to be to-scale) showing in-bound and out-bound switching plans and lengths of tracks to be used. Prepare multiple sketches to show the position of cars and locomotives at different stages of switching/loading/unloading together with a narrative describing the movements depicted by the multiple sketches.

In developing track lengths for operating plans, designers shall be aware that:
- Switches cannot be thrown unless the closest on track equipment is at least 50’ from the point of switch
- Cars shall not come within 25’ of the end of track bumper at any time
- Parked cars shall be at least 50’ or more from the clearance point of a turnout if the other side of the turnout is to be safely used by BNSF crews.
- If a power turnout is required, industry switching cannot come within 50’ of the proposed entering signal location of the control point
- If a manual turnout and derail is used, industry switching cannot come within 50’ of the proposed point of derail location

Customers are encouraged to reference this document, including standard plan drawings, in the construction specifications.
Conceptual Plan Submittal Checklist:

- Furnish Milepost and Line Segment in the Title Block, along with name of Industry and date of plan preparation. Contact information for engineering firm should also be included on plans.
- BNSF Milepost location and BNSF stationing information for switches on proposed on BNSF tracks (Lat/Long information for power switch projects)
- Curvatures not exceeding 7-30 (unit train) or 9-30 (manifest)
- Grades not exceeding 0.5% on receiving/departure tracks
- Grades not exceeding 1.5% on any tracks
- Track centerline distances from BNSF mainline and for inspection roads & ATV inspection paths
- Switch sizes for all switches
- Culverts to be abandoned/extended/replaced for those under BNSF tracks
- Designated unit train receiving/departure tracks and/or manifest tracks
- Added tracks across existing BNSF at grade crossings, or additional crossings proposed across public roadways
- Additional bridges next to existing BNSF infrastructure
- Distances from proposed turnouts to existing critical BNSF infrastructure
  - To abutments of BNSF bridges
  - To the edge of BNSF crossings
  - To the closest start of BNSF curve (i.e. the distance from the spiral to the PSw/last long tie)
- Basic property limits & railroad Right of Way lines
- Graphical operating plan
- Include a description of work to be performed by BNSF. Example: “Construct 185 track feet including a #11-141 lb. turnout from point of switch to clearance point, raise railroad pole line, adjust signals.”
- Include a description of work to be performed by the contractor. Example: “Construct remaining trackage from clearance point to end, place wheel stops, install plank crossing and signs, perform all grading, install all drainage structures, install double switch point derail, provide electrical service to a point opposite the proposed switch locations.”
- Include a list of track materials to be used by the contractor. Example: “115-lb continuous welded rail (CWR) on #4 new cross-ties, #11-115lb BNSF standard turnouts, 32-ft full depth timber crossing planks to be placed in new construction.
- Effective track capacities of proposed/modified tracks
30% Design Drawings Submittal Checklist:

☐ 30% checklist with conceptual checklist included
☐ Track Plan alignment included
  ☐ Dimension from proposed BNSF switch locations to an identifiable fix object in the field (For practicality, shall be in the direction of the track)
  ☐ Derail location stationing and derail type included
  ☐ Crossing location(s) with stationing and width included
  ☐ PC/PT stationing on all curves included
  ☐ Curvature information on all curves included
  ☐ 14.21’ clearance point stationing included
  ☐ Point of switch stationing included (PSw)
  ☐ End of track stationing and structures included
  ☐ Culvert/other pipe crossings included
  ☐ Location of connection structures to existing drainage systems
☐ Access roadway information called out
  ☐ Turnout pad sizes called out
  ☐ Turnarounds/Access at turnout pad determined
☐ Track profile plan included
  ☐ Vertical curves included
  ☐ Vertical curves’ lengths included
  ☐ Culvert/other pipe structures included on profile
  ☐ Cover information on culvert/other pipe structures to top of subgrade & base of rail
☐ BNSF construction coordination sheet for power turnout projects (One page blow up sheet of pad size, signal house locations, key asset locations such as the derail and the signal locations)
☐ Cross section drawings with typical sections included
☐ Grading limits plan
☐ Survey monuments/control point locations
☐ Utility relocates on the BNSF right-of-way with owner information
☐ Separate sheet for each public crossing proposed / modified including information
  ☐ Distance from turnouts to nearest crossings
  ☐ Cross bucks locations / Lights & gates locations
  ☐ Access roadway locations
  ☐ Signal house locations (if applicable)
  ☐ Distance between multiple track crossings (if applicable)
DOT # (if crossing is existing)

Queuing distance from adjacent roadways (if applicable)

Contour information of surrounding terrain (use light gray lines for contours)
  ➔ At least 300’ on each side parallel to the direction of the track
  ➔ At least 100’ on each side parallel to the direction of the roadway

City, county, and governing roadway authority information

**90% Design Drawings Submittal Checklist:**

- 90% checklist with 30% checklist included
- Clearance submittal for all structures coming within 15’ of the centerline of the closest track
- Clearance submittal for all structures crossing above any track in the facility
- Finalized drainage plan
  - Culvert extensions finalized
  - Culvert locations finalized with cover information requested in 30%
  - Line drawings for all pipe crossings/drainage structures under existing or proposed tracks that will be impacted by the project
  - Pre-project drainage pattern with pre-project terrain contours
  - Post-project drainage pattern with (if available, include post-project terrain contours)
- Finalized access roadway plan
  - Final turnout pad access routes
  - Final crossing locations internal to facility
- Structure locations included (i.e. building sheds, catwalks, etc.)
- H&H studies included in submittal (if required)
- 100% signed and sealed plans for structures included (Only structures that affects track stability or track clearance will require reviews. E.g. pit plans, shed plans, catwalks, etc.)
Final Track Plan / 100% Design Plan Submittal Checklist:

☐ 100% checklist with 90% checklist included
☐ Signage plans included
☐ Sign locations included
☐ Lighting plan included
☐ Details included
  ☐ Switch geometry details
  ☐ Stand details
  ☐ Crossing details
  ☐ Bumper details
  ☐ Rail weights and tie specifications
  ☐ Reference to the specifications within the BNSF design guidelines and applicable AREMA guidelines
  ☐ Culvert specifications

As-Built Record Drawing Submittal Checklist:

☐ Lat/Lon of actual installed BNSF switch location
☐ Actual installed location from an identifiable permanent structure in the field
☐ Alignment deviations of actual installed track
☐ Actual lengths of tracks and effective lengths of tracks
5. Specifications for Construction of Industrial Trackage by Private Contractor

5.1 Contractor’s Responsibility: By acceptance of the contract the contractor assumes complete responsibility for construction of the work. The Contractor should understand that any work not specifically mentioned in the written specifications, but which is necessary, either directly or indirectly, for the proper carrying out of the intent thereof, shall be required and applied, and will perform all such work just as though it were particularly delineated or described. Contractor should also understand that final approval of the track for service is the prerogative of BNSF and close contact with BNSF's Engineering Representative is required. No work is to be performed on BNSF's right-of-way, or in such proximity as to interfere with BNSF's tracks or roadbed, without advance permission by BNSF, including insurance and if necessary, flagging protection.

5.2 Insurance Requirements: Contained within the Contract for Industrial Track Agreement to be executed prior to construction.

5.3 Grading & Embankment: The work covered by this section of the specifications consists of furnishing all plant, labor, material and equipment and performing all operations in connection with construction of track roadbed, including clearing and grubbing, excavation, construction of embankments and incidental items, all in accordance with the contract drawings and specifications.

The Contractor shall load, haul, spread, place and compact suitable materials in embankments and shall finish the embankments to the grade, slope and alignment as shown in the plans. Suitable materials shall consist of mineral soils free from organics, debris, and frozen materials. Embankment slopes shall be compacted and dressed to provide a uniform and dense slope. Embankments shall be built with approved materials from excavation of cuts or from borrow unless otherwise shown on the plans.

If materials unsuitable for embankments (organics, debris, brush and trees, etc.) are encountered within the areas to be excavated, or material existing below the designated subgrade in cuts or within areas on which embankments are to be placed are of such nature that stability of the roadbed will be impaired, such materials shall be removed and wasted or stockpiled for other use. Topsoil removed from embankment areas shall be spread uniformly over the embankment slopes.

Unsuitable material removed from embankment foundations or below subgrade elevation in excavation areas shall be replaced to grade with suitable material compacted as specified for embankments in these specifications.

Wherever an embankment is to be placed on or against an existing slope steeper than four horizontal to one vertical, such slope shall be cut into steps as the construction of the new embankment progresses. Such steps shall each have a horizontal dimension of not less than three feet and a vertical rise of one foot.

At all times, the Contractor shall operate sufficient equipment to compact the embankment at the rate at which it is being placed. Compaction shall be accomplished by sheep’s foot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment. Use construction procedures and drainage design that will provide a stable roadbed.
Each layer in embankments made up primarily of materials other than rock shall not exceed 6" in loose depth and shall be compacted to the dry density as specified hereinafter before additional layers are placed. All embankments shall be compacted to a density of not less than 95% of the maximum standard laboratory density, and not more than +4 percentage points above the optimum moisture content, unless otherwise specified on the drawings. The standard laboratory density and optimum moisture content shall be the maximum density and optimum moisture as determined in accordance with ASTM Designation: D 698 (Standard Proctor Test). Copies of soil test results shall be furnished to owner.

On top of the embankment fill, the Contractor shall place a minimum of 6 inches of granular sub-ballast which meets the above criteria and contains no material larger than that which will pass through a (3) inch square sieve. Sub-ballast shall be crushed gravel or crushed stone with a minimum 75% of the material having two fractured faces. Sub-ballast must meet the quality requirements of ASTM Designation: D 1241 and be approved by the Engineer. Additional sub-ballast may be required as determined from an engineering soil analysis.

5.4 Culverts: The minimum diameter for all culverts installed under main tracks or tracks maintained by BNSF is 36 inches. This is to accommodate regular inspection and cleaning. Culverts maintained by the Customer should be 24 inches or larger. Impacts to existing culverts shall be included in the customer’s scope of the project.

Culvert extensions with a change in direction or a change in pipe section (including size) is generally not permitted. If the project involves removing/abandoning existing culverts under BNSF tracks, adding additional culverts under BNSF tracks or extending an existing culvert under BNSF tracks, a hydraulic study shall be provided to demonstrate that the post project condition will meet or exceed the existing hydraulic capacity. Projects adjacent to BNSF right-of-way with potential hydraulic impacts to BNSF will also require a hydraulic study. The hydraulic study can be waived if the project area is less than 1.0 Ac and does not have any hydraulic impact to an existing BNSF bridge/drainage structure.

Existing pipes that have to be extended will become the responsibility of the customer in installation, ownership and maintenance. If it is determined by BNSF Structures that an existing pipe cannot be extended in an acceptable manner, the cost of installing an acceptable replacement pipe shall be the responsibility of the customer. Additional guidelines related to pipe installations can be requested from your BNSF engineering project representative.

5.5 Corrugated Metal Culverts: These instructions cover the selection, installation, and fabrication of circular type zinc coated (galvanized) corrugated steel culverts for nominal diameters of 36-inch to 96-inch, inclusive. Additional protective coatings may be specified or allowed by BNSF Engineering.

Galvanized corrugated steel pipe shall be manufactured in accordance with AASHTO Specifications M 36 and M 218. All areas of surface rust on re-corrugated ends or lock seams shall be painted using the hot-dip or metallizing process.

Design, installation, and fabrication shall be in accordance with current American Railway Engineering and Maintenance of Way Association (AREMA) Specifications Chapter 1, Part 4, Culverts. Additionally, all culvert pipes shall meet the requirements shown in Table 1.
<table>
<thead>
<tr>
<th>Nominal Diameter (Inches)</th>
<th>Nominal Corrugation Width of Lap (Inches)</th>
<th>Minimum** Width of Lap (Inches)</th>
<th>Nominal Thickness (Inches)</th>
<th>Thickness U.S. Std. Gage</th>
<th>Rivet** Diameter (Inches)</th>
<th>Max. Cover</th>
<th>Min. Cover</th>
</tr>
</thead>
<tbody>
<tr>
<td>36</td>
<td>2-2/3 x 1/2</td>
<td>2</td>
<td>0.109</td>
<td>12</td>
<td>3/8</td>
<td>40'</td>
<td>***</td>
</tr>
<tr>
<td>42</td>
<td>2-2/3 X 1/2</td>
<td>3</td>
<td>0.138</td>
<td>10</td>
<td>3/8</td>
<td>70'</td>
<td>***</td>
</tr>
<tr>
<td>42</td>
<td>3 x 1 &amp; 5 x 1</td>
<td>3</td>
<td>0.109</td>
<td>12</td>
<td>7/16</td>
<td>70'</td>
<td>***</td>
</tr>
<tr>
<td>48</td>
<td>2-2/3 x 1/2</td>
<td>3</td>
<td>0.138</td>
<td>10</td>
<td>3/8</td>
<td>65'</td>
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<td>7/16</td>
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<td>***</td>
</tr>
<tr>
<td>54</td>
<td>2-2/3 x 1/2</td>
<td>3</td>
<td>0.168</td>
<td>8</td>
<td>3/8</td>
<td>60'</td>
<td>***</td>
</tr>
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<td>54</td>
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<td>10</td>
<td>7/16</td>
<td>75'</td>
<td>***</td>
</tr>
<tr>
<td>60</td>
<td>2-2/3 x 1/2</td>
<td>3</td>
<td>0.168</td>
<td>8</td>
<td>3/8</td>
<td>55'</td>
<td>***</td>
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<td>60</td>
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<td>3 X 1 &amp; 5 X1</td>
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<td>84</td>
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<td>3 X 1 &amp; 5 X1</td>
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<td>8</td>
<td>7/16</td>
<td>45'</td>
<td>***</td>
</tr>
</tbody>
</table>

* Where two types of corrugation are acceptable, the use of standard 2-2/3" x 1/2" material is preferred, if available. 5 x 1 corrugations to be used only on helical pipe.

** For riveted pipe.

Pipes 48 inches or greater in diameter shall be shop-elongated 5 percent of their diameter in a vertical direction and have lifting lugs.

*** Minimum cover to be one-half diameter of culvert pipe from top of subgrade to top of pipe.

Due to settlement of culvert pipes, cambering longitudinally is recommended to improve the flow line profile after settlement. This is accomplished by laying the upstream half of the pipe on a flatter grade than the downstream half. Riveted pipe shall be placed with the inside circumferential laps pointing downstream and with the longitudinal laps at the side. Pipes shall be installed with a camber suitable to the height of the cover over the pipe and bearing capacity of the supporting soil.

Firm support must be provided to obtain a satisfactory installation. The filling material adjacent to pipes shall be loose granular material, free from large stones, frozen lumps, cinders, or rubbish. The filling shall be deposited alternately on opposite sides of the pipe in layers not exceeding 6 inches in depth, and each layer shall be thoroughly tamped before placing the next layer. Special care shall be taken in tamping under the lower part of the pipe. For a trench installation, the backfill shall be tamped the entire width of the trench, and for surface installation it shall be tamped not less than one half the pipe diameter out from the sides of the pipe. The density of the backfill after tamping must be at least 95% of its maximum density, as determined by ASTM D 698.

Any other type or size drainage structure shall have approval of BNSF Engineering prior to installation under track locations.

5.6 Utility Crossings: Utility crossings and relocations shall conform to BNSF standards as outlined in the "BNSF Utility Accommodation Policy" http://bnsf.com/communities/faqs/pdf/utility.pdf Applications for utility crossings and relocations are handled by Jones, Lang, LaSalle (JLL), phone number 1- 866-498-6647. Any questions regarding utilities can be directed to the BNSF Engineering representative.
5.7 **Curvature and Grades:** Tracks will be staked by the customer’s surveyor (under flag protection if necessary) and constructed as shown on the approved plans. Any changes to the approved design need to be reviewed by BNSF Engineering or appointed representative.

5.8 **Clearances:** BNSF will adhere to the "Clearance Requirements By State," BNSF Dwg. No. 2509, Sheet No. 2 (see appendix, page A-38) for each state. If a state does not have its own clearances, the "BNSF Minimum Clearances Diagram," BNSF Dwg. No. 2509, Sheet No. 1 (see appendix, page A-41) will apply. Side clearances for curves should have an additional 1-1/2” per degree of curvature. Warning signs will be installed for all close clearances less than standard (see appendix, page A-42). All loading/unloading equipment that fouls the clearance envelope during operation must positively lock in a non-fouling position when not in use.

5.9 **Material:** BNSF's Division Engineer representative should inspect all track materials prior to placement to avoid removal of sub-standard material. BNSF personnel will also inspect the track before placing it into service.

5.9.1 **Rail:** For trackage maintained by the Customer the minimum acceptable rail shall be 112# section (5-1/2” base) and shall be compatible with BNSF standard rail section. For locations where trackage will be maintained by BNSF rail and fastenings shall conform to the BNSF standard rail section in use in that area. Contractor shall contact BNSF Engineering for approved section. Transition rails or compromise joints at the BNSF-Customer interface are the responsibility of the customer. Minimum length shall not be less than 39 feet except in turnouts and shall be free from defects. Rail should be minimum full ball relay rail, not exceeding 3/16 inch wear on any surface. Continuous welded rail (CWR) will need to be de-stressed as soon as possible after laying (see “Procedures for the Installation, Adjustment, Maintenance, and Inspection of CWR in Industry Tracks” appendix, page A-1 thru A-9). CWR is recommended when using concrete ties. Thermite and flash-butt welds must be placed in crib area between ties. An abrasive rail saw will be used to cut rail—no torch-cutting.

5.9.2 **Anchors:** Rail anchors shall be new or reconditioned, sized to fit the rail section, and shall be provided per industrial track design criteria on pages 3 and 6. High traffic volumes or unusual grade or alignment problems may require additional anchors as determined by BNSF Engineering. Turnouts shall also be anchored.

5.9.3 **Ties:** Hardwood ties shall be new 7” X 8” (AREMA No. 4) or 7” X 9” (No. 5), 8’-6” long, placed on 21.5” centers. Switch ties shall have a minimum cross section of 7” x 9” and minimum lengths shall conform to applicable BNSF Standard plans. Concrete ties shall be pre-stressed, measure 11” wide at the bottom and 9” high with a length of 8’ 3” and weight of 630 pounds. Concrete ties can be placed on 28” centers provided there is a minimum ballast section of 8” below the tie. Second-hand or “3/4” concrete ties can be used after inspection and approval from the BNSF Roadmaster. When placing 3/4 ties, the damaged shoulders should be alternated from left to right sides so that they are not on the same side. Steel ties are spaced at 24” centers with 8” ballast section and can be used with timber or concrete ties. Steel ties should not be used within 200 feet of a signal circuit identified by insulated joints.

5.9.4 **Turnouts (Switches, Frogs & Guardrails):** All parts shall be new or good secondhand, with secondhand parts being free of injurious defects.

5.9.5 **Tie Plates:** Tie plates may be new or secondhand, free of injurious defects and foreign material, conforming to AREMA Specifications, and shall fit rail being used. For rail 110# section and greater, all plates will be double-shouldered.
5.9.6 Joints: New or secondhand joints, free of foreign material and without injurious defects, and with 4 or 6 bolt holes, conforming to AREMA requirements, may be furnished to fit rail section for which they are designed. Bolt holes must be drilled with proper equipment. Torch-cutting of bolt holes is not allowed. New or secondhand compromise joints of manufactured type (welded or homemade are not acceptable), free of foreign material and without injurious defects, shall be furnished and used where rail section (weight or design) changes. Rail section by weight shall not be compromised where difference in weight is in excess of 25 lbs. When this becomes necessary, a rail of some weight between the two different rail sections, in excess of 25 lbs., shall be used and the compromise made in two steps. The length of the medium-weight rail should be 39 feet where practical.

5.9.7 Spikes: 5/8" x 6" cut track spikes shall be installed. All spikes shall conform to AREMA requirements.

5.9.8 Track Bolts & Nuts: Track bolts and nuts shall be installed conforming to AREMA Specifications. Bolts will be correct size and length to fit rail.

5.9.9 Lock Washers: One lock washer conforming to AREMA Specifications shall be installed on each track bolt.

5.9.10 Ballast: Track ballast shall be Class 2 (1" - 3/8"). Ballast shall be free from loam, dust, and other foreign particles and shall not have less than 75% crushed particles with two or more fractured faces, unless otherwise approved by BNSF. Processed ballast shall be hard, dense, of angular particle structure, providing sharp corners and cubicle fragments and free of deleterious materials. Ballast materials shall provide high resistance to temperature changes, chemical attack, have high electrical resistance, low absorption properties and free of cementing characteristics. Materials shall have sufficient unit weight (measured in pounds per cubic foot) and have a limited amount of flat and elongated particles. Unless it meets or exceeds BNSF requirements, slag is not an approved ballast material. Walkway ballast shall be Class 2 (1" - 3/8").

<table>
<thead>
<tr>
<th>NOMINAL BALLAST SIZE</th>
<th>PERCENT PASSING (BY WEIGHT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SIZE No. SQ. OPENING 2 1/2&quot; 2&quot; 1 3/4&quot; 1 1/2&quot; 1 1/4&quot; 1&quot; 3/4&quot; 1/2&quot; 3/8&quot; No. 4</td>
<td></td>
</tr>
<tr>
<td>Class 2 1&quot; – 3/8&quot;</td>
<td>100 90-100 40-75 15-35 0-15 0-5</td>
</tr>
</tbody>
</table>

5.9.11 Bumping Post: An earthen berm (see appendix, page A-15) or suitable bumping post, approved by the Railroad, shall be installed at the ends of tracks. Also, a red retro-reflective marker shall be placed at the end of track. Cars shall not be parked or spotted closer than 25 feet to the end of the track.

5.9.12 Derails: A derail shall be placed on all tracks connecting with a main line, siding, or industrial lead. Derails protecting mainline tracks and controlled sidings shall be double switch point (see appendix, page A-34) and installed so that the derailed car is directed away from BNSF trackage. A power derail is required when the mainline turnout is powered, and BNSF will install track and signal from the point of switch to the insulated joints just beyond the power derail. Derails protecting mainline tracks shall be placed a minimum of 100 feet behind the 14' clearance point, and placed on tangent track where possible. Derails protecting other-than-mainline tracks shall be placed a minimum of 50 feet behind the 14' clearance point, and placed on tangent track where possible. The type of derail and actual location may be determined by BNSF Operating Department requirements. A “Derail” sign

August 2018
needs to be placed next to the derail. Timber ties are recommended within 50 feet of a
 derail.

A second derail may be required where BNSF locomotives are parked during unit train
 loading operations. BNSF's Operating department will determine the necessity and type. If
 required, placement will be 275 feet from first derail. A “Derail” sign needs to be placed
 next to the derail.

5.9.13 **Highway Crossings:** All crossings shall be approved by BNSF Engineering and local
governments as to type and design, in advance of placing order. Effect on sight distance of
crossings must be considered when planning construction of trackage in vicinity of public
grade crossings not equipped with automatic signals.

5.9.14 **Under Track Hoppers or Pits:** Plans shall be approved by BNSF Engineering or authorized
representative. Specifications for unloading pits are covered in the "AREMA Manual for
Railway Engineering," (Chapter 15, Section 8.4). Gratings covering open pits must be bolted
in place.

5.10 **Track Construction**

5.10.1 **General:** All work shall be of good quality in materials, equipment and workmanship and
shall conform in every respect with the specifications and instructions.

5.10.2 **Ties:** Ties will be unloaded and handled in such a manner as not to damage ties, using
approved handling equipment. Ties to be placed at design spacing of 21.5-inch center to
center (22 ties/39 feet) for wood, and 28-inch centers for concrete, on the finished subgrade,
perpendicular to center line of track with the right hand ends of ties being parallel. Exception:
On curves, align the ties to the inside of the curve. All joints are to be suspended between
ties. Top surface of ties shall be clean and smooth to provide full bearing for tie plates. Lay
wood ties with heartwood face down, and if not possible to determine position of the
heartwood, lay the widest surface of the tie down. If spikes are pulled from any tie, hole
shall be filled by driving in a treated wood tie plug the full depth of the hole. Boring or
adzing of ties shall be kept to a minimum.

5.10.3 **Tie Plates:** Double-shouldered tie plates will be used on all ties and set in position with cant
surface sloping inward, making sure they are firmly seated and have full bearing. After rails
are in place, shoulder of plates shall be in full contact with outside edge of rail base.

5.10.4 **Rails:** Assemble joints before fastening rails to ties, using joint bars with full number of
track bolts and spring washer for each bolt, first removing loose mill scale and rust from
contact surfaces or joint bars and rails. In laying secondhand rail, care must be taken to rail
end mismatch at the joints. Under no circumstances must rail be struck in web with tool or
any metal object. The right-hand rail facing in direction of increasing construction shall be
spiked to ties, and the opposite rail shall be brought to gage of 4’ 8-1/2", measured at right
angles between the rails, in a place 5/8" below top of rail. A track gauge manufactured for
the purpose of measuring gage should be used rather than a tape measure. Gage is to be
checked at every third tie. Do not strike rail directly with a maul, either on top when driving
spikes, or on side to obtain track gage. Rail shall be laid with staggered joints. Joints shall
be located as nearly as possible to the middle of the opposite rails with the following
variation: (a) except through turnouts, the staggering of the joints on one side shall not vary
more than 6’ in either direction from the center of the opposite rail.

Continuous welded rail (CWR) will need to be de-stressed as soon as possible after laying
(see “Procedures for the Installation, Adjustment, Maintenance, and Inspection of CWR in
Industry Tracks” appendix, pages A-1 thru A-9). The completed “Record of Neutral Temperature of Welded Rail as Laid” form will be completed and presented to the BNSF Engineering representative at time of final track inspection.

5.10.5 **Joints:** If necessary to force joint bar into position, strike lower edge of bar lightly with 4-lb. maul. Do not drive bolts in place. Tighten bolts in sequence, beginning at joint center and working out to ends. Bolts are to be tightened to a range of 20,000 to 30,000 ft.-lbs. tension. If a bolt tightening machine is not used, a standard track wrench with a 42" long handle may be used. At the time of installation, rail expansion shims of softwood not over 1" width shall be placed between the ends of adjacent rails to insure proper space allowance for expansion required by the rail temperatures in the following table, and shall be left in place:

<table>
<thead>
<tr>
<th>Temperature (Deg. F)</th>
<th>Expansion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Over 85</td>
<td>None</td>
</tr>
<tr>
<td>66 to 85</td>
<td>1/16</td>
</tr>
<tr>
<td>46 to 65</td>
<td>1/8</td>
</tr>
<tr>
<td>26 to 45</td>
<td>3/16</td>
</tr>
<tr>
<td>6 to 25</td>
<td>1/4</td>
</tr>
<tr>
<td>Below 6</td>
<td>5/16</td>
</tr>
</tbody>
</table>

5.10.6 **Bending Stock Rails:** Use approved rail bending equipment. Make bends uniform and accurate for all stock rails.

5.10.7 **Spiking to Wood Ties:** Rails shall be spiked to every tie, using not less than 2 spikes for each rail at each tie. Drive spikes through tie plate holes into ties, located diagonally opposite each other but not less than 2" from edge of tie. Start and drive spikes vertically and square with rail. Take care to avoid slanting, bending, or causing sideways movement of spike. Each rail will be spiked with two spikes per tie plate on tangent track staggered with inside spikes to the east or north and outside spikes to the west or south. On curves a third spike is required on the gage side of the rail. Spikes should not be placed in the slots on skirted joint bars when such practice can be avoided by providing other plates with a hole pattern that will clear the skirts. When spikes are driven by machine, work shall be closely supervised to see that they are driven with hammer centered exactly over each spike head and drive spike vertically. Set stop bolt on the machine to prevent over-driving. Withdraw spikes that are incorrectly driven and fill hole by driving a tie plug to full depth of hole. Locate replacement spike at another hole in tie plate and tie.

5.10.8 **Ballast and Surfacing:** Raise track by means of jacks placed close enough together to prevent excessive bending of rails or strain on joint. Lift both rails simultaneously and as uniformly as possible. Power jack may also be used. Each track raise shall not exceed 4" with ties tamped prior to additional raise.

5.10.9 **Unloading and Tamping Ballast:** Unload and level down ballast by most practical means, taking care not to disturb grade stakes. Perform tamping, using power tamping machines wherever possible, or manually, using approved AREMA tamping tools appropriate for type of ballast being placed. Tamp each layer of ballast from a line 15" inside each rail, on both sides of and to the ends of ties. Center area between these limits shall be filled lightly with ballast but not tamped. At turnouts and crossovers, tamp ballast uniformly for full length of ties. Tamping shall proceed simultaneously at both ends of same tie, making sure ballast is forced directly under the ties and against sides and ends of ties.
5.10.10 **Finishing and Dressing:** Dress ballast in conformance with dimensions shown on drawings, placing additional ballast material as necessary. When placing pavement up to the track and flush with top of rail it is important to make sure water drains away from the track. This will prevent pooling and freezing which create hazardous walking conditions. Lines should be painted 10 feet parallel to the centerline of track on both sides to serve as visual reminder of the track’s foul zone. Crushed rock or fabric should be placed over the ties to keep the pavement from adhering to them. Flange ways need to be kept clean to allow wheels to contact top of rail at all times.

5.10.11 **Final Inspection:** After ballasting and surfacing are completed, inspect track to see that joints are tight and rail attachments to ties are secure. Customer will notify the BNSF Engineering Representative that the track work is complete and ready for inspection. The BNSF Engineering Representative will inspect the finished track work and complete the Project Closeout Checklist (not included in this document). Civil and Track items to be inspected are included in a list in the next section. The Contractor will provide a copy of the “Record of Neutral Temp of Welded Rail as Laid” form to the BNSF Engineering Representative prior to or during inspection. After the BNSF Engineering Representative’s approval, the track will be placed in service by the Division’s General Manager and can then accept rail cars. Rail cars delivered to site before the track is in service will be stored at another location at an additional cost to the customer, or returned to origination point.

5.11 **Miscellaneous**

5.11.1 **Fencing and Gates:** Gates and fences must be grounded in accordance with National Electric Safety Code requirements to prevent an injury resulting from an electrical charge. Gates crossing tracks must have the ability to lock in the open position during train operations. If a fence parallel to a track has an angled piece at the top with security wire it must not foul the clearance envelope of the track.
# 6. Acceptance

<table>
<thead>
<tr>
<th>CIVIL</th>
</tr>
</thead>
<tbody>
<tr>
<td>All slopes meet design plans</td>
</tr>
<tr>
<td>Drainage ditches drain properly</td>
</tr>
<tr>
<td>All access roads and Inspection Paths completed</td>
</tr>
<tr>
<td>All drainage devices (Culverts, Catch Basins, etc.) Installed as per the plans</td>
</tr>
<tr>
<td>All abandoned culverts properly sealed, filled, and communicated to Structures and RIS</td>
</tr>
<tr>
<td>Gates/fences installed per plans and are appropriately locked</td>
</tr>
<tr>
<td>Paving and grading for disturbed crossings completed per plan</td>
</tr>
<tr>
<td>Grade crossing roadway markings established per crossing agreement</td>
</tr>
<tr>
<td>Temporary road crossings removed and proper drainage established</td>
</tr>
<tr>
<td>Temporary traffic controls removed</td>
</tr>
<tr>
<td>All structures placed according to the design plans</td>
</tr>
<tr>
<td>All clearances meet the design plans</td>
</tr>
<tr>
<td>Full and proper seeding completed</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TRACK</th>
</tr>
</thead>
<tbody>
<tr>
<td>All rail joints identified as part of the project scope are welded</td>
</tr>
<tr>
<td>Record of target neutral temperature recorded for CWR as laid</td>
</tr>
<tr>
<td>Destressing completed</td>
</tr>
<tr>
<td>Site cleaned and scrap rail and ties stockpiled</td>
</tr>
<tr>
<td>Track surfaced to design plans</td>
</tr>
<tr>
<td>Placed ballast meets design standards</td>
</tr>
<tr>
<td>Switch stands dressed properly with walkway ballast</td>
</tr>
<tr>
<td>All turnouts installed as per the plans</td>
</tr>
<tr>
<td>Targets installed and properly oriented</td>
</tr>
<tr>
<td>Derails installed in proper locations and positions with appropriate locks</td>
</tr>
<tr>
<td>Insulated Joints installed per plan (with 10ft ties and correct plates installed)</td>
</tr>
<tr>
<td>All retired insulated joints identified by project scope have been removed (OS, Intermediates, and Turnouts)</td>
</tr>
<tr>
<td>All crossings installed according to plans</td>
</tr>
<tr>
<td>Crossing approaches paved/graded to provide a smooth transition (if performed by track)</td>
</tr>
<tr>
<td>All signage has been installed per plan (Track, road crossings, etc.)</td>
</tr>
<tr>
<td>All track work completed to plan</td>
</tr>
</tbody>
</table>
7. Requirements for Working on BNSF Right of Way

In order to protect BNSF's investment in its right-of-way and for the safety of persons coming onto BNSF property, BNSF has established certain requirements. The following constitute minimum requirements for Contractors, Consultants and Surveyors coming on or near BNSF right-of-way. Contractors are encouraged to develop their own safety rules that meet or exceed the following requirements. A web site has been set up to assist in preparation of a safety plan [http://www.bnsfcontractor.com](http://www.bnsfcontractor.com) (or contractororientation.com). Registering on the web site and completing the course is a requirement prior to occupying or working on BNSF right-of-way.

The orientation does not relieve the contractor from the need to secure appropriate flagging protection when working close to BNSF tracks. Flaggers are required whenever there is a potential for men, structures, materials or equipment to enter within 25’ of BNSF tracks. See the list below for additional guidance. If in doubt, take the safe course and request a flagger.

It shall be noted that these requirements are complementary to the contractor’s right of entry agreement to be executed by the contractor prior to starting work on BNSF right-of-way and is not intended to waive any terms within the right of entry agreement. The permission to work and enter the BNSF right-of-way can be taken away at any time if BNSF deems the contractor’s behavior not meeting or exceeding the safety vision of how BNSF intends to have work performed on its right-of-way.

7.1 All permits and agreements must be in effect, required payments made, and insurance certificates received and approved prior to Contractor entering BNSF right-of-way. All of these documents are included in the packet containing the cost proposal. Prior to performing the preliminary survey, the consultant/surveyor will obtain a "Temporary Occupancy Permit". To obtain a permit contact Jones, Lang, LaSalle (JLL), phone number 1-866-498-6647, or follow the relevant instructions online ([http://www.bnsf.com/communities/faqs/permits-real-estate/](http://www.bnsf.com/communities/faqs/permits-real-estate/)). The permit requires a preparation fee and some lead time. Copies of all documents should be kept on the job site.

7.2 Flagging requests shall be made at least 30 days prior to the start of flagging.

7.3 Flagging requests cancelled less than 2 days in advance may still be charged to the customer.

7.4 Any de-watering utilizing drains or ditches on BNSF property must be approved by BNSF Engineering.

7.5 Contractor must have BNSF-approved "Final Construction Plans" prior to commencing work on a project, or will be proceeding work at their own risk. No change will be made to "Final Construction Plans" without approval by all parties involved. Approved revised plan will be furnished to all parties prior to implementation of changes.

7.6 Road Authority or Contractor will be responsible for all costs for track work, including flagging, etc., made necessary due to their construction operation.

7.7 Pursuant to BNSF safety rules, flagging protection is always required when equipment crosses or is working within 25 feet of center of any track. When deemed necessary by BNSF, a flagman may be required at all times while working on BNSF right-of-way.

7.8 Crossing of any railroad tracks must be done at approved locations and must be over full depth timbers, rubber, etc. Any equipment with steel wheels, lugs, or tracks must not cross steel rails without aid of rubber tires or other approved protection and proper flagging will be required.

7.9 All temporary construction crossings must be covered by a "Private Roadway & Crossing Agreement," and must be barricaded when not in use.
7.10 Contractor must furnish details on how work will be performed that may affect existing drainage and/or possible fouling of track ballast as well as removal of overhead bridges/structures. (Structures and bridge spans over tracks must be removed intact.)

7.11 Absolutely no piling of construction materials or any other material, including dirt, sand, etc., within 25 feet of any track or on property of BNSF not covered by construction easement, permit, lease or agreement.

7.12 Storage of materials, temporary structures, equipment and etc. shall not be within 250 feet of a public grade crossing. If material haul routes involve crossing a BNSF crossing or traversing a considerable distance parallel to a BNSF track, a trucking coordinator provided by the contractor will be required. Contractors shall supply a radio for communications between the railroad flagger and the roadway flagger/coordinator to ensure activities such as dumping/unloading/other activities that can foul the main will stop until the train has completely passed.

7.13 A 10-foot clear area on both sides of a main track must remain unobstructed at all times to allow for stopped train inspection.

7.14 No construction will be allowed within 25 feet of center of any track unless authorized by BNSF and as shown on Final Plan approved by the Railroad. This includes any excavation, slope encroachment and driving of sheet piles.

7.15 No vehicles or machines should remain unattended within 25 feet of any track. All machines will be disabled with as much potential energy released as practicable, and locked out when not in use to prevent unauthorized operation. (e.g. A mobile crane that has to be left on the BNSF right-of-way will have to be boomed down, with outriggers disengaged.)

7.16 IMPORTANT: Non-compliance to any of these items and requirements within the right-of-entry agreement could result in the job being shut down. The contractor/consultant/surveyor will then be prohibited from working on BNSF right-of-way while the infraction is investigated. Based on findings of the investigation, BNSF will determine whether the non-compliant entity/entities will be allowed to continue its work on BNSF rights-of-way in the future.

7.17 Contractor safety rules, including rules regarding Personal Safety Equipment, must not conflict with BNSF safety policies. Contractor's personnel will complete BNSF's safety orientation prior to entering BNSF property. A job safety briefing will be held prior to beginning work each day and any time work conditions change. All personnel will wear proper personal protective equipment (PPE) while on BNSF property. Any person working on BNSF property may be subjected to a safety audit by BNSF personnel, and is required to comply with the audit. The results of the audit will be presented to the contractor's supervisor immediately upon completion. Any questions regarding safety should be directed to the BNSF project representative.
Procedures for the Installation, Adjustment, Maintenance, and Inspection of CWR as Required by CFR 213.118

February 22, 2016

Materials contained within this document are excerpts from BNSF’s Engineering Instructions, and the EI chapter numbers and references are retained. Sections unrelated to construction of industry tracks have been removed.

This document details the Railroad’s policy on installing, adjusting, maintaining, and inspecting Continuous Welded Rail (CWR) track. Each chapter details how the Railroad applies its standards and procedures to comply with FRA standards. The procedures listed in this document apply to CWR on all main tracks, sidings, and other tracks over which trains operate at speeds above Class 1.

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Chapter 1  CWR Installation Procedures

Rail length that exceeds 400 feet is considered CWR. Rail installed as CWR remains CWR, regardless of whether a joint or plug is installed into the rail at a later time. Temperature variations affect rail length. Rail expands (lengthens) when heated and contracts (shortens) when cooled.

1.1 Neutral Temperature
The neutral temperature is the temperature at which a rail is neither in tension nor compression. Target neutral temperatures have been established to provide a specific desired neutral temperature to prevent track buckling. When laying or adjusting CWR use Figure 6-1, Target Rail Laying Temperatures.

Figure 6-1. Target Rail Laying Temperatures

1.2 Temperature Differential
The difference between the target neutral temperature and the actual rail temperature taken at the time of installation is called the temperature differential. CWR laying and adjusting procedures have been established to compensate for this temperature difference.
1.3 Installing CWR

Follow these general requirements when laying CWR:

- Refer to Figure 6-1 for the target rail laying temperature for your area.
- Take the rail temperature and calculate the expansion required before making adjustments.
- Record the rail laying temperature, location, and date on approved forms. These records may be retained in an electronic format per FRA 213.241.
- Rail does not need to be adjusted when the actual rail temperature exceeds the target neutral temperature.
- Use rail heaters or rail expanders to adjust the rail to the correct length when the actual rail temperature is less than the target neutral temperature. Heat the rail evenly and uniformly so that the rail expansion occurs evenly and uniformly throughout its length. If rail is laid at a rail temperature cooler than 40 F degrees below the target neutral temperature, it must be adjusted or protected with a 40 mph restriction. When tight rail conditions exist excess rail must be adjusted using Figure 6-4 as a guide.

Chapter 2 Rail Anchoring Requirements

Where the anchoring function is otherwise provided by Pandrol clips or concrete ties, rail anchors may be omitted. Anchors should not be applied where they will interfere with signal or other track appliances, where they are inaccessible for adjustment or inspection, or on rail opposite a joint. Anchor pattern may be varied as reasonable to avoid placing anchors against deteriorated ties.

Installation

The following anchoring requirements apply to CWR installations on all main tracks, sidings, and other tracks over which trains operate at speeds above Class 1.

2.1 Standard Box Pattern

When installing CWR, box anchor every other tie except as outlined in Section 2.2 of these CWR Procedures.

2.2 Solid Box Pattern

When installing CWR, box anchor every sound (effective) tie at specific locations listed below to provide additional restraint against rail movement.

<table>
<thead>
<tr>
<th>Condition</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Turnouts*, Crossing Frogs, Joints, Open-Deck Bridges, and where CWR abuts bolted</td>
<td>Anchor every tie for 195 feet in each direction</td>
</tr>
<tr>
<td>Bolted joint created during CWR installation/construction when using heater, rail expander, or at or above Target Neutral Temperature</td>
<td><strong>Within 60 days from date of creation:</strong> Weld joint, OR Install joint with 6 bolts, OR Anchor every tie for 195' in both directions</td>
</tr>
</tbody>
</table>

*For turnouts connected to Class 1 yard or back tracks, it is only necessary to anchor every tie to the first transition rails/joints of the diverging route.
2.3 **Bridge Pattern**

When installing CWR, follow these bridge anchoring requirements:

1. Ballast deck bridges should be anchored with the same pattern as in section 2.1 and 2.2 of these CWR Procedures.
2. Open-deck bridges should be anchored according to Engineering Instruction 6.4.5:
   - On open-deck timber bridges, apply anchors to all ties fastened to the stringers.
   - On open-deck steel bridges 150 feet long or less, apply anchors to all ties fastened to the steel structure.
   - On all other structures, apply anchors as directed by the Director Bridge Engineering

**Maintenance or Rail Repair**

2.4 **Legacy Patterns**

On CWR installations completed before September 21, 1998, existing anchoring may remain if rail is restrained to prevent track buckles. Rail must be adjusted (by increasing or decreasing the length of rail or by lining curves) or anchors added to rail, if restraint is not sufficient.

2.5 **Anchor Requirements after Rail Repair**

When rail repairs result in a joint added to CWR, the anchor pattern shall match the existing pattern in track. At least every other tie will be box anchored for a distance of 195 feet in each direction unless anchoring is otherwise provided. When repairs are made to a stripped joint or failed joint bar, the adjustment or addition of anchors will be as prescribed in the following table.

<table>
<thead>
<tr>
<th>Condition</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bolted joint in CWR experiencing service failure (stripped joint) or failed bar(s) with gap* present.</td>
<td>1. Weld joint, <strong>OR</strong> 2. RemEDIATE joint conditions (per Chapter 6.5 CWR) <strong>and</strong> replace bolts (new, in-kind or stronger), <strong>and</strong> weld joint within 30 days, <strong>OR</strong> 3. Replace failed bar(s), install 2 additional bolts <strong>and</strong> adjust anchors <strong>OR</strong> 4. Replace bars, bolts (if failed or missing) <strong>and</strong> anchor every tie for 195' in both directions <strong>OR</strong> 5. Add rail (with provisions for adjusting later, if necessary)</td>
</tr>
</tbody>
</table>

*gap exists if it cannot be closed by drift pin.*
Chapter 3 Preventive Maintenance on Existing CWR Track

Performing track buckling preventive maintenance can reduce the risk of buckles. When tight rail conditions exist excess rail must be adjusted using Figure 6-4 as a guide.

3.1 Maintaining Desired Rail Installation Temperature Range

A record of rail neutral temperature will be maintained where rail has pulled apart, broken, or been cut for defect removal. Record the length of the rail-end gap and rail temperature in addition to the other required information on the Rail Adjustment Record, figure 6-4.

Rail that has pulled apart, broken, or has been cut for defect removal must be readjusted into a safe zone defined as the Target Neutral Temperature minus 20 F degrees or higher for that location.
If the rail has not been readjusted prior to the rail temperature exceeding the values in the TABLE below, a speed restriction not to exceed 25 mph will be placed. A speed restriction of 40 mph can be placed in lieu of the 25 mph but the track must be inspected daily during the heat of the day.

As you can see from the table below, if the rail temperature at the time of break or pull-apart exceeded 60°F, no slow order is necessary.

<table>
<thead>
<tr>
<th>Rail Temperature Recorded at Time of Break or Pull-Apart (°F)</th>
<th>Readjust or Place Slow Order Before Rail Temperature Reaches (°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>135</td>
</tr>
<tr>
<td>50</td>
<td>130</td>
</tr>
<tr>
<td>40</td>
<td>125</td>
</tr>
<tr>
<td>30</td>
<td>120</td>
</tr>
<tr>
<td>20</td>
<td>115</td>
</tr>
<tr>
<td>10</td>
<td>110</td>
</tr>
<tr>
<td>0</td>
<td>105</td>
</tr>
<tr>
<td>-10</td>
<td>100</td>
</tr>
<tr>
<td>-20</td>
<td>95</td>
</tr>
<tr>
<td>-30</td>
<td>90</td>
</tr>
<tr>
<td>-40</td>
<td>85</td>
</tr>
</tbody>
</table>

Effective January 1, 2010, locations where the neutral temperature has been lowered below the safe zone by adding rail must be adjusted to TNT-20°F degrees or higher within 365 days of the date of the addition (broken rail/pull apart).

When rail is added for any reason, measure and record the Gap, Pull, and Rail Temperature at the time of repair. Where rail has been added to re-establish the TNT this requirement need not apply. This measurement will be made by the use of match marks.

- Prior to cutting rail, make match marks outside of the rail section to be repaired or removed. Match marks should be made:
  - On the field side of the rail using a ball-point paint marker
  - At least 4 feet from any planned cuts or drilled holes in the rail
  - A whole number of feet apart
- Write the match mark measurement on the web of the rail next to both of the match marks. The markings should not be between the match marks.
- If there is a gap due to broken rail or a pulled-apart joint, consider the gap when making match marks.
- Install the rail.
- Record and document the information on the rail.
- Take Gap, Pull, and Rail Temperature at each repair.

When welding rail ends together, the required weld gap or rail consumption must be taken into consideration when determining the amount of rail adjustment.
3.2 De-Stressing Rail

Rail can be de-stressed by cutting rail out or by re-aligning a curve. When cutting rail out, use this procedure:

1. Cut rail to be de-stressed.
2. Remove or reposition anchors or clips for a minimum of 200 feet in both directions from the cut or up to a restriction that prevents rail movement.
3. Wait until the rails stop moving. The rail ends may need to be trimmed more than one time to allow for expansion.
4. Make match marks on either side of the cut after the unrestrained rail is relaxed.
5. Take the rail temperature (far enough away from the cut so that the reading is not affected by the cutting procedure).
6. Use Figure 6-1 in Engineering Instruction 6.2.3 A to compare the rail temperature with the target neutral temperature for the territory. This is known as the temperature differential.

7. If the actual rail temperature is lower than the target neutral temperature for the territory, use Table 6-3, *Change in Length of Welded Rail to Change Neutral Temperature*, located in Engineering Instruction 6.2.3 B, to determine the rail length to be removed based on the total distance the anchors or clips have been removed.

8. If the rail temperature is at or above the Target Neutral Temperature, no additional adjustments are needed. When destressing rail near fixed objects, de-stress each rail to a temperature that is 10 degrees higher than the TNT.

9. Weld the joint or apply joint bars.
10. Replace the rail anchors or clips.
11. Document match marks, employee name, date work performed, rail temperature at time of adjustment, amount of rail added or removed (PULL) per Table 6-3 on Page 9, and feet of rail adjusted.
Chapter 9 Recordkeeping

9.1 Report of CWR Installations

Rail temperature, location, and date of CWR installations must be recorded on the prescribed form, "Record of Neutral Temperature of Welded Rail as Laid", can be found as Figure 6-2 in the appendix of this document.

9.2 Report Maintenance Work in CWR

Because track maintenance can disturb the lateral and longitudinal resistance of the track, records of the following must be kept until corrections or adjustments are made:

- Rail that is cut, broken, or added for any reason, including repair of broken or defective rail, pull-aparts, and welding of rail joints.
- A curve that has been staked and inward lateral curve movement exceeds 3". Record offset measurements on BNSF form ENG00018 "Curve Offset Measurements Record." Check them again after the curve has been surfaced. Hand deliver the completed form to the Track Inspector, who, in turn, will copy the Territory Roadmaster so that the curve can be monitored.
- CWR installation or maintenance work that does not conform to these written procedures. A record of rail neutral temperature will be maintained where rail has pulled apart, broken or been cut for defect removal.

![Record of Neutral Temperature of Welded Rail as Laid](image)

3-part form to be distributed as follows: White - Division Engineer, Canary - Roadmaster, and Pink - Foreman.

Figure 6-2. Record of Neutral Temperature of Welded Rail as Laid
Table 6-3. Change in Length of Welded Rail to Change Neutral Temperature.

<table>
<thead>
<tr>
<th>Temp. Diff. (°F)</th>
<th>200'</th>
<th>400'</th>
<th>600'</th>
<th>800'</th>
<th>1,000'</th>
<th>1,200'</th>
<th>1,400'</th>
<th>1,600'</th>
</tr>
</thead>
<tbody>
<tr>
<td>5°</td>
<td>1/8&quot;</td>
<td>1/4&quot;</td>
<td>1/4&quot;</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
</tr>
<tr>
<td>10°</td>
<td>1/8&quot;</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>3/4&quot;</td>
<td>1&quot;</td>
<td>1&quot;</td>
<td>1-1/4&quot;</td>
</tr>
<tr>
<td>15°</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>3/4&quot;</td>
<td>1&quot;</td>
<td>1-1/4&quot;</td>
<td>1-1/2&quot;</td>
<td>1-3/4&quot;</td>
<td>1-3/4&quot;</td>
</tr>
<tr>
<td>20°</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>1&quot;</td>
<td>1-1/4&quot;</td>
<td>1-1/2&quot;</td>
<td>1-3/4&quot;</td>
<td>2-1/4&quot;</td>
<td>2-1/2&quot;</td>
</tr>
<tr>
<td>25°</td>
<td>3/8&quot;</td>
<td>3/4&quot;</td>
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<td>2&quot;</td>
<td>2-1/4&quot;</td>
<td>2-3/4&quot;</td>
<td>3&quot;</td>
</tr>
<tr>
<td>30°</td>
<td>1/2&quot;</td>
<td>1&quot;</td>
<td>1-1/2&quot;</td>
<td>1-3/4&quot;</td>
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<tr>
<td>45°</td>
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<td>2-3/4&quot;</td>
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<td>4-1/4&quot;</td>
<td>5&quot;</td>
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<tr>
<td>70°</td>
<td>1-1/8&quot;</td>
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<td>3-1/4&quot;</td>
<td>4-1/4&quot;</td>
<td>5-1/2&quot;</td>
<td>6-1/2&quot;</td>
<td>7-3/4&quot;</td>
<td>8-3/4&quot;</td>
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<tr>
<td>80°</td>
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<td>5&quot;</td>
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<td>8-3/4&quot;</td>
<td>10&quot;</td>
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<tr>
<td>85°</td>
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<td>2-3/4&quot;</td>
<td>4&quot;</td>
<td>5-1/4&quot;</td>
<td>6-3/4&quot;</td>
<td>8&quot;</td>
<td>9-1/4&quot;</td>
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<td>7-1/2&quot;</td>
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<td>10-1/4&quot;</td>
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<td>7-3/4&quot;</td>
<td>9-1/4&quot;</td>
<td>11&quot;</td>
<td>12-1/2&quot;</td>
</tr>
</tbody>
</table>

Note: The above amounts do not allow for rail added during thermite welding nor rail removed in upset during flash-butt welding.
SLOPE TO FIT SOIL TYPE BUT NOT TO EXCEED 1 1/2 : 1

C/L TRACK

24:1

5' BALLAST

EXCAVATION

EXISTING SUBBALLAST VARIES

TANGENT TRACK LIGHT TRAFFIC LINES

EARTHWORK

SLOPE TO FIT SOIL TYPE BUT NOT TO EXCEED 1 1/2 : 1

C/L TRACK

24:1

6' BALLAST

EXISTING SUBBALLAST VARIES

SLOPE TO FIT SOIL TYPE BUT NOT TO EXCEED 1 1/2 : 1

EXCAVATION

CURVED TRACK LIGHT TRAFFIC LINES

NOTE:
1. 6" MIN. GRANULAR SUBBALLAST OR AS REQUIRED PER LOCAL SUBGRADE CONDITION.
2. BALLAST PER MILE OF TRACK:
   6" BALLAST 2.435 CU. YARDS TANGENT
3. FOR INDUSTRY TRACK BALLAST SECTION TO BE LEVEL WITH TOP OF TE WHERE WALKING REQUIRED, 8' 6" MN FROM CENTER LINE.

SLOPE TO FIT SOIL TYPE NOT TO EXCEED 1 1/2 : 1

C/L TRACK

8' 6"

TYPICAL EXCAVATION

SLOPE DITCH LONGITUDINALLY TO DRAIN

INDUSTRY TRACK

TYPICAL EMBANKMENT

8' 6"

22' MIN. SPUR TRACK

24' MIN. LEAD TRACK

BURLINGTON NORTHERN
SANTA FE
STANDARD PLAN
ENGINEERING DEPT., FORT WORTH, TEXAS

LIGHT TRAFFIC LINES
AND
INDUSTRY TRACK

DATE: 10/29/97
SCALE: NONE
DWG. NO. 10000
SHEET NO. 03
REV. NO. 01

A-11
INDUSTRY TRACK STD SECTION WITH 8.5' WALKWAY

BNSF ENG SVCS - 10/12/01
INDUSTRY TRACK STD SECTION
WITH 13' ACCESS ROAD

BNSF ENG SVCS - 04/02/04

A-13
CONSTRUCTION OF INDUSTRY TURNOUT PAD IS FOR THE PLACEMENT OF THE PROPOSED PACKAGE TURNOUT FOR ASSEMBLY AND INSTALLATION. TURNOUT PAD IS ALSO TO PROVIDE FOUNDATION FOR ANY REQUIRED SIGNAL EQUIPMENT.

TURNOUT PAD FILL MATERIAL SHALL BE PLACED BY THE INDUSTRY AS PART OF THE GRADING FOR THE NEW INDUSTRY SPUR. PAD IS TO BE CONSTRUCTED USING STANDARD COMPACTION AND FILL PLACEMENT PROCESSES AS PER THE BNSF INDUSTRY TRACK GUIDELINES. TOP OF PAD IS TO BE 2' BELOW THE EXISTING TOP OF RAIL.

CONTRACTOR SHALL COORDINATE WITH THE ROADMASTER AND ASSOCIATED PROJECT ENGINEER FOR ANY DEVIATION OF FILL AND FOR FLAGMAN PROTECTION.
NOTES:

1. SIZE OF BASE MAY BE REDUCED IN CASES WHERE WIDTH OF ROUGHED WILL NOT PERMIT PLAN TO BE FOLLOWED.

2. EARTHEN BUMPER AS SHOWN HEREON SHALL BE USED AT ALL LOCATIONS WHERE BUMPER IS REQUIRED EXCEPT ON THE AUTHORITY OF THE CHIEF ENGINEER TO USE A BUMPER OF SOME OTHER DESIGN.

TYPICAL PLAN & SECTION FOR
EARTHEN BUMPER FOR END OF TRACK

SCALE: N.T.S.
1. See DWGs 341001, 341002, 341003, and 341004 for the balance of layout plans.
2. All ties 7" x 9" body unless otherwise shown.
3. See DWG 341100 for turnout geometry.
4. See DWG 341200 for turnout bill of material.
5. Fully box anchor stock rails, ties 3-15 for shipping of panels only.
6. Apply 5" safe bond wires one crib ahead of heel of switch on stock and switch point rails.

MANUAL OPERATED
PANEL WEIGHT: 20,000 LBS.

POWER OPERATED
PANEL WEIGHT: 20,000 LBS.

THROW DETAIL
4 3/4" THROW AT ø OF ROD
NOTES:
1. WHEN INSULATED JOINTS ARE REQUIRED, THE LOCATION OF THE JOINTS SHOULD BE STAGGERED NO CLOSER THAN 6" AND NOT MORE THAN 4'-6" APART, MEASURED ALONG THE TURNOUT.
2. SEE DWGS 341000, 341002, 341003, AND 341004 FOR THE BALANCE OF LAYOUT PLANS.
3. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
4. SEE DWG 341100 FOR TURNOUT GEOMETRY.
5. SEE DWG 341200 FOR TURNOUT BILL OF MATERIAL.
6. PANEL WEIGHT = 14,500 LBS.
See match line 16" on DWG. 341001.

28'-5 3/8" rail.

72'-11" actual lead, 1/2" point.

10'-8".

3'-2".

7'-7".

72'-11" actual lead (4) 15'-0" wood tie quantities by length.

Wood tie quantities by length:
- (1) 12'-0"
- (2) 18'-0"
- (3) 18'-1/2"
- (4) 18'-1/2"
- (5) 18'-1/2"
- (6) 18'-1/2"
- (7) 18'-1/2"

Accumulative tie spacing from #1 tie 1.

See match line 16" on DWG. 341000.

Common Standards

No. 9 Turnout 136 lb. panel No. 3 with optional RBM frog.

Notes:
1. See DWG's 341000, 341001, 341003, and 341004 for the balance of layout plans.
2. All ties 7" x 9" body unless otherwise shown.
3. See DWG 341100 for turnout geometry.
4. See DWG 341200 for turnout bill of material.
5. Panel weight = 18,000 lbs.
6. See DWG 3413004 for solid manganese frog panel.

File Owner: BNSF

Dwg No: 341002

Rev. No: 5

Date: May 19, 2008

UPRR  BNSF RH  BNSF LH

RBM  N/A  513450048  513450049
SOLID  N/A  513450050  513450051

Panel No. 3 with optional RBM frog.
WOOD TIE QUANTITIES BY LENGTH

- (6) 16'-0"
- (1) 15'-0"
- (6) 17'-0"
- 89'-2"
- 92'-5"
- 94'-1/2"
- 95'-8"
- 98'-11"
- 103'-9 1/2"
- 100'-6 1/2"
- 102'-2"
- 105'-5"
- 87'-6 1/2"
- 90'-9 1/2"
- 97'-3 1/2"
- 107'-1/2"

ACCUMULATIVE TIE SPACING FROM C TIE 1

NOTES:
1. SEE DWGS 341000, 341001, 341002, AND 341004 FOR THE BALANCE OF LAYOUT PLANS.
2. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
3. ALL TIE SPACING ON THIS DWG IS 18 1/2".
4. SEE DWG 341100 FOR TURNOUT GEOMETRY.
5. SEE DWG 341200 FOR TURNOUT BILL OF MATERIAL.
6. PANEL WEIGHT = 21,000 LBS.
GENERAL LAYOUT

SPREAD LAYOUT

SWITCH DATA

<table>
<thead>
<tr>
<th>Switch Length</th>
<th>16'-6&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heel Spread</td>
<td>6 1/4&quot;</td>
</tr>
<tr>
<td>Heel Angle</td>
<td>1°-46'-22&quot;</td>
</tr>
<tr>
<td>Switch Angle</td>
<td>1°-46'-22&quot;</td>
</tr>
<tr>
<td>Throw at Rod #1</td>
<td>4 3/4&quot;</td>
</tr>
<tr>
<td>Thickness at Point</td>
<td>0&quot;</td>
</tr>
<tr>
<td>Radius (Closure Curve)</td>
<td>614'</td>
</tr>
<tr>
<td>Vertex Distance</td>
<td>7 1/16&quot;</td>
</tr>
</tbody>
</table>

FROG DATA

| Angle       | 6°-21'-35" |
| Length      | Varies     |

TURNOUT DATA

<table>
<thead>
<tr>
<th>Radius of Center Line</th>
<th>614'</th>
</tr>
</thead>
<tbody>
<tr>
<td>T</td>
<td>24.50</td>
</tr>
<tr>
<td>Central Angle - Closure Curve</td>
<td>4°36'13&quot;</td>
</tr>
<tr>
<td>Degree of Curve</td>
<td>6°20'31&quot;</td>
</tr>
</tbody>
</table>
EQUIVALENT
TURNOUT CURVE

\[
D = 7'31'02''
\]
\[
\Delta = 6'21'35''
\]
\[
R = 762.75'
\]
\[
T = 42.37'
\]
Common Standards

No. 11 Turnout 136/141 LB.
Panel No. 1

Uprr Bnsf Rh Bnsf Lh
136LB. Power N/A 004734653 004734810
136LB. Manual N/A 004734828 004734836
136LB. Man. Spr. Sw. N/A 004734869 004734877
141LB. Power N/A 005253505 005253497
141LB. Manual N/A 005253521 005253513
141LB. Man. Spr. Sw. N/A 005253547 005253539

Panel Weight: 20,000 Lbs.

Notes:
1. See Dwgs 343001 Thru 343005 for the balance of layout plans.
2. All ties 7" x 9" body unless otherwise shown.
3. See Dwg 343100 for turnout geometry.
4. See Dwg 343200 for turnout bill of material.
5. Fully box anchor stock rails; ties 3-15 for shipping of panels only.
6. Apply 5" safe bond wires one crib ahead of heel of switch on stock and switch point rails.
7. All switch point and stockrail dimensions are to first install, see plan 241500 for full length.
BY LENGTH
QUANTITIES
WOOD TIE
(7) 12'-0"

ELASTIC FASTENER PLATE

MODIFIED ELASTIC
FASTENER PLATE

ACCUMULATIVE TIE SPACING FROM C TIE 1

35'-11" RAIL (WHEN USING RBM FROG)
40'-8 1/2" RAIL (WHEN USING SMSG FROG)

36'-1" RAIL WHEN USING RBM FROG.
(SEE INSULATED JOINT DETAIL BELOW)
40'-10 1/2" RAIL (WHEN USING SMSG FROG)
MUST SPECIAL ORDER INSULATED JOINT AND DRILL FOR SMSG FROG

NOTES:
1. WHEN INSULATED JOINTS ARE REQUIRED,
THE LOCATION OF THE JOINTS SHOULD BE
STAGGERED NO CLOSER THAN 6" AND NOT
MORE THAN 4'-6" APART, MEASURED ALONG
THE TURNOUT.
2. SEE DWGS 343000, 343002, 343003, 343004, AND
343005 FOR THE BALANCE OF LAYOUT PLANS.
3. ALL TIES 7" X 9" BODY UNLESS OTHERWISE
SHOWN.
4. SEE DWG 343100 FOR TURNOUT GEOMETRY.
5. SEE DWG 343200 FOR TURNOUT BILL OF
MATERIAL.
6. PANEL WEIGHT = 17,000 LBS.

INSULATED JOINT DETAIL
(FOR USE WITH RBM FROG ONLY)

BNSF STOCK CODE
136LB.  141LB.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>L</th>
<th>BNSF STOCK CODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>TURNOUT INSULATED JOINT RAIL</td>
<td>11'-4&quot;</td>
<td>21'-5&quot;</td>
<td>32'-9&quot;</td>
</tr>
<tr>
<td>CLOSURE INSULATED JOINT RAIL</td>
<td>8'-2&quot;</td>
<td>27'-11&quot;</td>
<td>36'-1&quot;</td>
</tr>
</tbody>
</table>

COMMON STANDARDS

NO. 11 TURNOUT 136/141 LB.
PANEL NO. 2

FILE OWNER: BNSF  DATE: MAY 6, 2011
REV. NO.: 7  DWG NO: 343001

FOR ALL UP TURNOUTS AND BNSF RBM/SPRING/SSG TURNOUTS

USE GP40 FOR BNSF LIFT FROG TURNOUTS ONLY. USE GP38
FOR ALL UP TURNOUTS AND BNSF RBM/SPRING/SSG TURNOUTS

BNSF RAILWAY
NOTES:
1. SEE DWGS 343000, 343001, 343003, 343004, AND 343005 FOR THE BALANCE OF LAYOUT PLANS.
2. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
3. SEE DWG 343100 FOR TURNOUT GEOMETRY.
4. SEE DWG 343200 FOR TURNOUT BILL OF MATERIAL.
5. APPLY 5" SAFE BOND WIRES ONE CRIB AHEAD OF TOE BLOCK, END OF SOLID WING RAIL, BEHIND END OF WING RAIL ON TAIL RAIL AND ONE CRIB BEHIND HEEL BLOCK OF FROG.
6. PANEL WEIGHT = 22,000 LBS.
7. SEE DWGS 343004 AND 343005 FOR SMSG AND LIFT FROG PANELS.
WOOD TIE QUANTITIES BY LENGTH

ACCUMULATIVE TIE SPACING FROM 1ST TIE 1

(2) 15'-0"

(6) 18'-0"

(7) 17'-0"

NOTES:
1. SEE DWGS 343000, 343001, 343002, 343004, AND 343006 FOR THE BALANCE OF LAYOUT PLANS.
2. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
3. SEE DWG 343100 FOR TURNOUT GEOMETRY.
4. SEE DWG 343200 FOR TURNOUT BILL OF MATERIAL.
5. PANEL WEIGHT = 24,000 LBS.
6. ALL TIE SPACING TO BE 19 1/2" ON THIS DWG, EXCEPT BETWEEN TIES 63 AND 84; WHICH ARE SHOWN AT 21 1/2".
GENERAL LAYOUT

SPREAD LAYOUT

SWITCH DATA

<table>
<thead>
<tr>
<th>SWITCH LENGTH</th>
<th>19'-6&quot;</th>
</tr>
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<tbody>
<tr>
<td>HEEL SPREAD</td>
<td>8'-1'</td>
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<tr>
<td>HEEL ANGLE</td>
<td>1'-59'-18&quot;</td>
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<tr>
<td>SWITCH ANGLE</td>
<td>1'-00'-40&quot;</td>
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<tr>
<td>THROW AT ROD #1</td>
<td>4'-3&quot;</td>
</tr>
<tr>
<td>RADIUS (CENTER LINE)</td>
<td>1143.57&quot;</td>
</tr>
<tr>
<td>T</td>
<td>9.99</td>
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<tr>
<td>CENTRAL ANGLE - CLOSURE CURVE</td>
<td>9'-0&quot;</td>
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<tr>
<td>DEGREE OF CURVE</td>
<td>5'-00'-06&quot;</td>
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FROG DATA

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<tr>
<th>ANGLE</th>
<th>5'-12'-18&quot;</th>
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<tr>
<td>LENGTH</td>
<td>VARIES</td>
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TURNOUT DATA

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<tr>
<th>RADIUS OF CENTER LINE</th>
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<tr>
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<tr>
<td>CENTRAL ANGLE - CLOSURE CURVE</td>
<td>5'-13'-02&quot;</td>
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<tr>
<td>DEGREE OF CURVE</td>
<td>5'-40'-44&quot;</td>
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</table>

COMMON STANDARDS

NO. 11 TURNOUT 19'-6" CURVED SWITCH TURNOUT GEOMETRY

NOTES:
EQUIVALENT TURNOUT CURVE

D = 5°01'48"
Δ = 5°12'18"
R = 1139.38'
T = 51.79'

PT of EQUIVALENT T.O. CURVE

0+00 Pt of Switch
20.54'

P.I. No. 11 Turnout
31.25'

PT of EQUIVALENT T.O. CURVE

1+24.66, © Last Switch Tie (Min P+ to Begin Curve)

Max Cv = 9°30'
R = 603.4'

© Side Trk
1+70 Clear Pt

© Lead Trk
14.21'

2+70 Pt of Derail

124.58'
POWER OPERATED

7" X 10" X 14' TRAPEZOID

(1) 8" X 10" X 10'

(19) 10'-0"

(10) 10'-0"

WOOD TIE QUANTITIES BY LENGTH

ACCUMULATIVE TIE SPACING FROM 6" TIE 1

DASHED TIES ARE NOT INCLUDED IN PANEL WEIGHTS (TYP.)

WOOD TIE QUANTITIES BY LENGTH

7" X 9" X 17" TIES

MANUAL OPERATED

VARIABLE TIE SPACING

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<tr>
<th>VARIABLE</th>
<th>UPRR</th>
<th>BNSF</th>
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<tr>
<td>A</td>
<td>23 1/4&quot;</td>
<td>22&quot;</td>
</tr>
<tr>
<td>B</td>
<td>20&quot;</td>
<td>21 1/4&quot;</td>
</tr>
<tr>
<td>C</td>
<td>23 1/4&quot;</td>
<td>22&quot;</td>
</tr>
</tbody>
</table>

NOTES:
1. SEE DWGS 345001, 345002, AND 345003 FOR THE BALANCE OF LAYOUT PLANS.
2. ALL TIE SPACING 19 1/2" EXCEPT WHERE NOTED.
3. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
4. SEE DWG 345100 FOR TURNOUT GEOMETRY.
5. SEE DWG 345200 FOR TURNOUT BILL OF MATERIAL.
6. APPLY 5" SAFE BOND WIRES ONE CRIB AHEAD OF HEEL OF SWITCH ON STOCK AND SWITCH POINT RAILS.
7. BNSF MANUAL AND MANUAL SPRING SWITCHES WILL BE SUPPLIED WITH UHMWPE PADS ON TIES 1 THROUGH 14.
8. PANEL WEIGHT = APPROXIMATELY 20,000 LBS.
notes:
1. see dwgs 345000, 345001, and 345003 for the balance of layout plans.
2. all tie spacing is 19 1/2" on this panel.
3. all ties 7" x 9" body unless otherwise shown.
4. see dwg 345100 for turnout geometry.
5. see dwg 345200 for turnout bill of material.
6. panel weight = approximately 28,600 lbs.
NOTES:
1. SEE DWGS 346000, 346001, AND 346002 FOR THE BALANCE OF LAYOUT PLANS.
2. ALL TIE SPACING IS 19 1/2" ON THIS PANEL.
3. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN.
4. SEE DWG 346100 FOR TURNOUT GEOMETRY.
5. SEE DWG 346200 FOR TURNOUT BILL OF MATERIAL.
6. PANEL WEIGHT = APPROXIMATELY 23,650 LBS.
EQUIVALENT
TURNOUT CURVE

D = 2°42'16"
Δ = 3°49'06"
R = 2118.75'
T = 70.63'

PC of EQUIVALENT T.O. CURVE

30.66'

G000 Pt of Switch

P.I. No. 15 Turnout

PT. OF EQUIVALENT T.O. CURVE

127.10'

03°49'06"

166.79'

0-00 Pt of Switch

1-155.8 Pt Last Switch Tie

(Min Pt to Begin Curve)

Max Cv = 603.4

R = 9.30'

2+20 Clear Pt

3+20 Pt of Derail

© Side Trk

© Lead Trk

BNSF RAILWAY COMPANY - ENGINEERING SERVICES
STANDARD PLAN

16' 6" DOUBLE SWITCH POINT DERAIL

NOTES:
1. ALL TIES 7" X 9" BODY UNLESS OTHERWISE SHOWN ABOVE.
2. SEE DWG 341100 FOR TRACK GEOMETRY.
3. FULLY BOX ANCHOR STOCK RAILS, TIES 3-15 FOR SHIPPING OF PANELS ONLY.
4. SWITCH POINT DERAIL FURNISHED AS A COMPLETE PANEL.
5. WHEN ORDERING SPECIFY LEFT OR RIGHT HAND FOR POWER OR MANUAL OPERATION. SUPPLIER TO PROVIDE CORRECT PLATING AND TIES FOR POWER APPLICATIONS.
6. FOR OPERATING STANDS SEE STANDARD PLANS 2501.02 
7. SEE STANDARD PLAN 24000202 FOR DOUBLE SWITCH POINT DERAIL REQUIREMENTS.
8. SEE LATEST UPDATED ENGINEERING INSTRUCTIONS 9.3.3 FOR INSTALLATION AND USE.
9. MANUFACTURER WILL PROVIDE A DRILLED 20" STOCK RAIL, A DRILLED TURNOUT SWITCH POINT AND ANGLE BARS FOR HOOK UP.
10. END RAMPS REQUIRED ON STOCK RAIL AND TURNOUT STOCK RAIL.

MANUAL OPERATED

Panel Weight: 20,000 lbs.
Panel Length 44' 6"

POWER OPERATED

Panel Weight: 20,000 lbs.

Panel Length 44' 6"
SEE DWG. NO. 2159.01 FOR TARGET DETAILS

36 EH STANDS, SHOWN WITH HIGH STAFF AND TRI-HANDLE.

FOOT LATCH LOCK HOLE 11/16" Ø

NOTES:
1. SEE DWG. 2156 & 2160 FOR SPINDLE AND CRANK EYE DETAILS.
2. HANDLE KITS (STRAIGHT OR TRI-HANDLE) ARE AVAILABLE FOR FIELD RETROFIT OF EXISTING 36 STYLE SWITCH STANDS.
3. STAND 36EH IS FOR MAIN LINE USE ONLY. FURNISHED WITH NO. 1.2 STAFF, SEE DWG. 2160.01.
4. STAND 36E IS FOR MAIN LINE OR YARD USE, FURNISHED WITH NO. 2 STAFF, SEE DWG. 2160.01.
5. 16:1 MECHANICAL ADVANTAGE.
6. SWITCH STANDS ARE TO BE INSTALLED WITH HANDLE DIRECTED TOWARDS FROG WHEN LINED TO THE STRAIGHT SIDE OF SWITCH.
7. STAND INCLUDES 1/2" DIAMETER HOOK ON 19" CHAIN.

BILL OF MATERIALS

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>SWITCH STAND DESCRIPTION</th>
<th>ITEM NO.</th>
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</thead>
<tbody>
<tr>
<td>1 EA.</td>
<td>36E LOW TARGET WITH TRI-HANDLE @ 30'</td>
<td>517740985N</td>
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<tr>
<td>1 EA.</td>
<td>36EH HIGH TARGET WITH TRI-HANDLE @ 30'</td>
<td>517740995N</td>
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<tr>
<td>1 EA.</td>
<td>36D RETRO-FIT KIT WITH TRI-HANDLE @ 30'</td>
<td>513960006N</td>
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</table>

RACOR STYLE 36E & 36EH SWITCH STAND WITH 45" TRI-HANDLE

STANDARD PLAN

FILE OWNER: BNSF DATE: DECEMBER 10, 2010
REV. NO: 13 DWG NO: 215301
QUANTITY

HARDWARE

SIGN PANEL

REFLECTIVE BACKGROUND AS SHOWN.
OR 8" X 18" SIZED WITH RED, YELLOW, OR GREEN

1. ALL SIGNS LISTED IN THIS PLAN ARE 6" X 8 1/2"

BILL OF MATERIALS

TARGETS BLANK WITH NO DIGITS

1 EA. TARGET NO. 1 UNIVERSAL (HIGH) - RED.... ITEM NO. 518250994
1 EA. TARGET NO. 1 UNIVERSAL (HIGH) - YELLOW ITEM NO. 518250996
1 EA. TARGET NO. 2 (LOW) - RED.......................... ITEM NO. 518250005
1 EA. TARGET NO. 2 (LOW) - YELLOW ...................... ITEM NO. 518250006
1 EA. TARGET NO. 2 (LOW) - GREEN...................... ITEM NO. 518250007

TARGETS WITH DIGITS

1 EA. TARGET NO. 1 REF. WHITE DIGITS ON RED BACKGROUND...... ITEM NO. 518250003
1 EA. TARGET NO. 1 BLACK DIGITS ON YELLOW BACKGROUND....... ITEM NO. 518250004
1 EA. TARGET NO. 2 REF. WHITE DIGITS ON RED BACKGROUND...... ITEM NO. 518250008
1 EA. TARGET NO. 2 BLACK DIGITS ON YELLOW BACKGROUND....... ITEM NO. 518250010
1 EA. TARGET NO. 2 REF. WHITE DIGITS ON GREEN BACKGROUND ITEM NO. 518260009

HARDWARE

2 EA. 3/8" X 1 3/4" X 3 1/2" U-BOLTS CADMIUM PLATED WITH FLAT WASHERS, AND ELASTIC STOP NUTS. (NO. 1 TARGET)
3 EA. 3/8" X 2 1/2" BOLTS, CADMIUM PLATED WITH FLAT WASHERS, AND ELASTIC STOP NUTS. (NO. 1 TARGET)
2 EA. 3/8" X 2 1/2" BOLTS, CADMIUM PLATED WITH FLAT WASHERS, AND ELASTIC STOP NUTS. (NO. 2 TARGET)

NOTES:
1. ALL SIGNS LISTED IN THIS PLAN ARE 6" X 8 1/2" OR 8" X 18" SIZED WITH RED, YELLOW, OR GREEN REFLECTIVE BACKGROUND AS SHOWN.
2. TARGETS TO BE MADE OF .081" 5052 H38 SHEET ALUMINUM.
3. REFLECTORIZED MATERIAL TO BE APPLIED TO BOTH SIDES OF TARGET FOR BI-DIRECTIONAL VIEWING.
4. GREEN SCOTCHLOC SERIES 3877, YELLOW SCOTCHLOC SERIES 3871, AND RED SCOTCHLOC SERIES 3872 TO BOTH SIDES. HIGH INTENSITY GRADE.
5. ALL HOLES IN TARGETS ARE 7/16".
6. SEE PLAN 2160.01 FOR TARGET STANDS.

BURINGTON NORTHERN
BANTA FE
STANDARD PLAN
ENGINEERING DEPT., DURHAM ALAMANCE

SWITCH STAND TARGETS

RAIL: N/A
DATE: 05/23/03 SCALE: NONE

DWG. NO. 2159 SHEET NO. 01 REV. NO. 12

ELECTRIC TUNNEL SIGNALS, UPRIVS OR LAWS

MANUFACTURERS NOTE: DIGITS ON BACK SIDE OF SIGN MUST BE SPREAD SO STAFF DOES NOT SEE DIGITS.

MANUFACTURERS NOTE: DIGITS ON BACK SIDE OF SIGN MUST BE SPREAD, SO STAFF DOES NOT SEE DIGITS.

WHEN ORDERING SIGN, STATE NAME OF TRACK TO BE PRINTED ON SIGN WITH A MAXIMUM OF FOUR DIGITS.
WHEN ORDERING SIGN, STATE NAME OF TRACK TO BE PRINTED ON SIGN WITH A MAXIMUM OF FOUR DIGITS.

16 LETTERS/NUMBERS TO THE 6" X 8 1/2" SHEET. ONE CHARACTER TYPE PER SHEET. MUST STATE NUMBERS AND LETTERS REQUIRED WHEN ORDERING.

THEY ARE SELF-ADHERING AND ARE APPLIED AS SHOWN. TARGETS 1, 2, AND 1. CHARACTERS WILL HAVE TO BE TEST SPACED PRIOR TO ORDERING TO SIGN. THE DECAL IS NOODLED SO THAT IT WILL FIT ACROSS THE SIGNS DEPENDING ON NUMBER OF CHARACTERS REQUIRED. OVERLAP THE CHARACTERS AS NECESSARY.

CLEAN THE AREA THE LETTERS / NUMBERS ARE TO BE APPLIED WITH WINDSOR LAMINATE CLEANER OR A NOTCH OR GREEN REFLECTIVE BACKGROUND AS SHOWN.

AFTER THE SURFACE IS DRIED, APPLY CHARACTERS IN TEMPERATURE ABOVE 60°, PAPERS AS ABOVE; THE LETTERS/NUMBERS WILL STICK. BELOW 60° THEY MAY NOT.

APPLY LETTERS/NUMBERS TO THE TARGET APPROPRIATE FOR THAT TRACK NAME WHEN THE SALT HAS BEEN TAKEN FOR THAT TRACK NAME.

YOU MAY SPECIAL ORDER TARGETS WITH NUMBERS/LETTERS BUT YOU MAY SPECIFY THE LABEL YOU WANT ON THE TARGET AT TIME OF ORDERING.

YELLOW TARGET REQUIRES BLACK LETTERS/NUMBERS WITH CLEAR BACKGROUND.
TYPICAL 24' CROSSING AT 30° SKEW

EDGE OF CROSSING NO CLOSER THAN 1 FOOT FROM TRAVELED ROADWAY.

1/2" CHAMFER

TWO PIECE PANEL

H = 7" FOR 100 LB RAIL
H = 7 1/2" FOR 115 LB RAIL
H = 8" FOR 136 LB RAIL

3/4" STEEL DOWEL. 3 PER 8' PANEL.

1/2" CHAMFER

3 1/2"

6'

16 3/4'

16 3/4" CROSS TIE

H = 8" FOR 136 LB. RAIL

16 3/4" CROSS TIE

8'6" CROSS TIE

MATERIAL & FABRICATION
1. HARDWOOD PANELS TO BE TREATED (BNSF SPECIFICATIONS) MIXED HARDWOOD. FREE OF WANE.
2. BRANDING: EACH CROSSING PANEL SHALL BE IDENTIFIED ON THE END WITH MANUFACTURER ID. MO/YR MANUFACTURED, WEIGHT RAIL.

INSTALLATION
1. BALLAST THROUGH CROSSING AREA SHALL BE CLEAN CRUSHED ROCK BALLAST, 12" BELOW BOTTOM OF TIES. TOP OF BALLAST TO BE 2" BELOW TOP OF TIES. TIES THROUGH CROSSING SHALL BE NO. 5 TREATED HARDWOOD 19 3/16" ON CENTERS. IN GOOD CONDITION.
2. IF REQUIRED BY GDLM, PERFORATED DRAINAGE PIPE RECOMMENDED FOR PROPER DRAINAGE PER BNSF DWG. 2259.01.
3. ENDS OF CROSSING PANELS SHOULD BE CENTERED ON TIE.
4. THERMITE WELDS OR RAIL JOINTS SHOULD BE LOCATED OUTSIDE THE CROSSING. WHEREVER POSSIBLE, WELDED RAIL SHOULD BE RELAYED THROUGH CROSSING (MINIMUM RAIL WEIGHT, 112 LB.). BEFORE NEW TIES AND CROSSING PANELS ARE INSTALLED.
5. PANELS SHALL BE HANDLED CAREFULLY, SLATTED AND STACKED ON LEVEL GROUND TO PREVENT WORPAGE.
6. PUBLIC CROSSINGS SHALL BE OF SUCH WIDTH AS PRESCRIBED BY LAW, BUT IN NO CASE SHALL THE WIDTH BE LESS THAN THAT OF THE ADJACENT TRAVELED ROADWAY PLUS 2 FEET.
7. TWIN LEAD TIMBER SPIKES FURNISHED SEPARATELY.
8. 3/8" dia. HOLES SHOULD BE BORED IN FIELD, TO PATTERN SHOWN.
9. GAGE SIDE AND FIELD SIDE PANELS ARE INTERCHANGEABLE.
10. ALL CROSSING PANELS HAVE CLEARANCE FOR PANDROL PLATES AND CLIPS.
11. USE OF 10' TIES IS REQUIRED IN HEAVILY RAIL TRAFFIC CROSSINGS SEE DWG. 2253.03.
12. PANELS ARE FURNISHED FOR ANY LENGTH CROSSING IN INCREMENTS OF 8 AND 16 FEET.

THE ITEM NUMBERS LISTED BELOW COVERS THE REQUIRED PANELS BY THE TRACK FOOT.

BILL OF MATERIAL

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<thead>
<tr>
<th>WT. RAIL</th>
<th>DESCRIPTION</th>
<th>STOCK CODE</th>
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<tr>
<td>100 LB</td>
<td>8' FULL DEPTH PANEL (2 PCS. DOWELED)</td>
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<td>115 LB</td>
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<td>115 LB</td>
<td>16' FULL DEPTH PANEL (2 PCS. DOWELED)</td>
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<tr>
<td>136 LB</td>
<td>8' FULL DEPTH PANEL (2 PCS. DOWELED)</td>
<td>004938936</td>
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<td>136 LB</td>
<td>16' FULL DEPTH PANEL (2 PCS. DOWELED)</td>
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<tr>
<td>3/4&quot; X 12&quot; WIN LEAD TIMBER SPIKE</td>
<td>004744074</td>
<td></td>
</tr>
<tr>
<td>3/4&quot; X 13&quot; WIN LEAD TIMBER SPIKE</td>
<td>004744086</td>
<td></td>
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</table>
NOTES:
1/4" RUBBER INTERFACE PAD TO BE PLACED BETWEEN PANEL AND TIES FOR 141 LB. RAIL SECTION. PAD TO BE NAILED TO TIES.

CROSSING TYPE - 10W

COMMON STANDARDS

<table>
<thead>
<tr>
<th>RAIL SIZE</th>
<th>PANEL HEIGHT</th>
<th>GAGE PANEL WEIGHT</th>
<th>FIELD PANEL WEIGHT</th>
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<tr>
<td>115</td>
<td>7 1/8&quot;</td>
<td>2850 LBS.</td>
<td>1550 LBS.</td>
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<tr>
<td>132-141</td>
<td>7 7/8&quot;</td>
<td>3125 LBS.</td>
<td>1675 LBS.</td>
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ITEM NUMBERS

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<td>540-1301</td>
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<td>115 LB. UPRR</td>
<td>540-0202</td>
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<td>115 LB. BNSF</td>
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FILE OWNER: UPRR
DATE: DEC. 6, 2010
REV. NO.: 2
DWG NO: 200100
CONCRETE CROSSING
ON WOOD TIES

BALLAST SECTION

NOTES:
SEE E.I. 10 FOR ROAD CROSSING REQUIREMENTS
1. DIRECT DRAINAGE AWAY FROM THE TRACK
2. PREVENT MATERIAL FROM FOULING THE ROAD CROSSING BALLAST SECTION
3. DIVERT SURFACE WATER FLOWING ALONG THE ROADWAY OR APPROACHES AWAY FROM THE TRACK
4. SEE BNSF STANDARD PLANS 2258.03, 2258.04 AND 2258.05 FOR END RAMP SYSTEM
### Horizontal Clearance

<table>
<thead>
<tr>
<th>State</th>
<th>Regulation Reference</th>
<th>Year of Latest Amendment</th>
<th>Main Tracks</th>
<th>Authorizes Impact on Main Tracks</th>
<th>Adjacent subsidiary tracks</th>
<th>In buildings</th>
<th>Platforms</th>
<th>Signals</th>
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<td>2011</td>
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<td>Chptr. 480-60</td>
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<td>1982</td>
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<td>1997</td>
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<td>3-0, 2-0</td>
<td>1-2</td>
<td>2-2</td>
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### Footnotes
1. **Horizontal Clearances** not permitted in Quandrant
2. **Ground Level** section are for main tracks, except the platforms, and only on the side of the platform.
3. ** horizontal clearance** is for main tracks.
4. **vertical clearance** is for main tracks.
5. **Width** of the platform is a minimum of 18 feet.
6. **Platform length** is a minimum of 80 feet.
7. **Platform height** is a minimum of 6 feet.
8. **Platform depth** is a minimum of 3 feet.
9. **Platform clearance** is a minimum of 6 feet.
10. **Platform clearance** is a minimum of 6 feet.
11. **Platform clearance** is a minimum of 6 feet.
12. **Platform clearance** is a minimum of 6 feet.
13. **Platform clearance** is a minimum of 6 feet.
14. **Platform clearance** is a minimum of 6 feet.
EXAMPLE 1

EXAMPLE 2

SIGNS:

NO. 44 - "NO CLEARANCE"

PLACE NO CLEARANCE SIGN ON BUILDING STRUCTURE OVER C/L TRACK WHERE VERTICAL CLEARANCE IS LESS THAN REQUIRED. LETTERED AND MOUNTED AS SHOWN IN EXAMPLE 1.

NO. 44A - "NO CLEARANCE"

PLACE NO CLEARANCE SIGN ON BUILDING STRUCTURE OR POST WHERE HORIZONTAL CLEARANCE IS LESS THAN REQUIRED. LETTERED AND MOUNTED AS SHOWN IN EXAMPLE 2.

NOTES:

1. THE SIGNS LISTED IN THIS PLAN ARE 10" X 24" AND 4" X 42" SIZED WITH WHITE BACKGROUND AND BLACK LETTERS; ONE SIDE ONLY, AS SHOWN IN EXAMPLES 1 AND 2.

2. SEE PLAN 3000.01 FOR ADDITIONAL SPECIFICATIONS AND INFORMATION CONCERNING THE REFLECTIVE AND PANEL MATERIAL.

3. FOR USE IN THE STATE OF MINNESOTA AS ORDERED BY THE PUB. SERV. COMM. AT POINTS WHERE CLEARANCE IS LESS THAN THE LEGAL REQUIREMENT.

BILL OF MATERIALS

QUANTITY SIGN PANEL
1 EA. SIGN NO. 44 - NO CLEARANCE, ITEM NO. 047220983
1 EA. SIGN NO. 44A - NO CLEARANCE, ITEM NO. 047220984

OPTIONAL HARDWARE
1 EA. 2 LB. PER LIN. FT. GALVANIZED FLANGED CHANNEL STEEL POST, 8'-0" LONG WITH 3/8"-0" MONTING HOLES, 1" CENTERS, WITH POINTED END.
2 EA. 5/16" DIA. X 2" GALVANIZED ROUND HEAD SQUARE NECK MACHINE BOLT, ALL THREAD, WITH LOCK NUT AND WASHER.
VERTICAL CURVES

Vertical curves should be used to round off all intersecting grades.

The length of a vertical curve is determined by the grades to be connected and the speed of the traffic.

The rate of change for tracks with a vertical curve concave upwards (sag) should be one-half the rate of change of a vertical curve concave downward (summit).

The rate of change for high-speed main tracks (> 50 MPH) should not be more than 0.05 feet per station (of 100 feet) in sags, and not more than 0.10 feet per station on summits.

For secondary main tracks (speed < 50 MPH), the rate of change should not be more than 0.10 feet per station in sags, and not more than 0.20 feet per station on summits.

For industry tracks and non-main tracks with speeds not greater than 20 MPH, the rate of change should not be more than 2.0 feet per station for both sags and summits.

The rate of change per station is calculated as follows: \[ R = \frac{D}{L} \]

Where:

- \( R \) = Rate of change per station
- \( D \) = Algebraic difference of the two intercepting grades
- \( L \) = Length of vertical curve in 100-ft. stations
- \( M \) = Correction from the straight grade to the vertical curve

A parabola is used for the vertical curve in which the correction from the straight grade for the first station is one half the rate of change, and the others vary as the square of the distance from the point of tangency. Where points fall on full stations, it will be necessary to figure these for only one half the vertical curve, as they are the same for corresponding points each side of the vertex. Corrections are (-) when the vertical curve is concave downwards (summit), and (+) when the vertical curve is concave upwards (sag). The rate of change may be assumed and the length of vertical curve computed, or preferable the length assumed and the rate computed.
VERTICAL CURVES

For example:
Assume length = 600 feet (6 stations)  
D – 0.50 minus –0.22 = 0.72  
R = 0.72/6 = 0.12

Calculate the straight-grade elevations for each station.

The correction for the first station is one-half the rate of change (R). So, the correction for station 11 is 0.06 (minus since it concaves downwards).

The correction for the Station 12 is 4(0.06) = 0.24. This is the correction to the first station (one-half the rate of change) multiplied by the square of the length, in stations, from the PVC. At Station 13 (the PVC), the correction is 9(0.06) = 0.54. Notice the corrections for Stations 11 and 15 are the same. Likewise, for 12 and 14, since they are the same distance from the PVC and PVI. So, only one-half of the curve's corrections need to be calculated.

Next, apply the correction at each station to the straight-grade elevation to obtain the elevation on the vertical curve.

A simpler method of computing this and one that furnishes check throughout is the following:

<table>
<thead>
<tr>
<th>Station</th>
<th>Elevation</th>
<th>Correction</th>
<th>Percent Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>90.00</td>
<td>0.00</td>
<td>.44</td>
</tr>
<tr>
<td>11</td>
<td>90.76</td>
<td>0.06</td>
<td>.32</td>
</tr>
<tr>
<td>12</td>
<td>90.96</td>
<td>0.24</td>
<td>.20</td>
</tr>
<tr>
<td>13</td>
<td>91.04</td>
<td>0.24</td>
<td>.08</td>
</tr>
<tr>
<td>14</td>
<td>91.00</td>
<td>0.06</td>
<td>-.04</td>
</tr>
<tr>
<td>15</td>
<td>90.84</td>
<td>0.06</td>
<td>-.16</td>
</tr>
</tbody>
</table>

Revd 12/11/2012
BNSF Railway

Underground Cable Location and Acknowledgement

Date: ________________ Project: ________________

Meeting Location: ________________ Time: ________________

Attendees at proposed work site (Signature of representative)

☐ BNSF Telecom __________________________

☐ BNSF Signal ____________________________ ☐ Grading Contractor ____________________

☐ Project Inspector _______________________ ☐ Flag Person on Duty ____________________

No grading will be permitted in this area without this completed form in the possession of the above.

Outside of Nearest Rail

Distance Measured (Length Measured)

Buried Cable

To: ________________ Next Station ________________ To ________________

This area has been marked or cleared for grading.

Notes:
All signal cables must be marked with paint and flags (as ground conditions permit) prior to any grading.

____________________________________________________________________________________
____________________________________________________________________________________
____________________________________________________________________________________
____________________________________________________________________________________
____________________________________________________________________________________
____________________________________________________________________________________

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Revision: October 15, 2004

Figure 26-1. Underground Cable Location and Acknowledgement
STAKING OUT REQUIRES A RAILROAD QUALIFIED LOOKOUT FLAGGER TO PROVIDE AUTHORITY TO WORK WITHIN 25' OF THE TRACKS

Stake additional offset stake at around the edge of the turnout pad (~45'-56'+) and write on the stake:

(PSw - mm/dd/yy location type - project description)

Example:
PSw - 1/1/15 E WILLISTON ED - NFC/EVR

Insert stake/pin with a highly visible ribbon
Write information on ribbon or spray on ground

Stake must be completely hammered into the ground and shall not pose a tripping hazard for crews

PLAN VIEW

(PSw - mm/dd/yy location type - project description)

PSw - 1/1/15 E WILLISTON ED - NFC/EVR

SIDE VIEW
I acknowledge that I have received the internet link and/or hard copy of BNSF’s “Guidelines for Industry Track Projects” dated August 2018. I understand that the design and construction of this facility will follow the Guidelines. Questions concerning the Guidelines are to be directed to the BNSF Project Engineer listed below.


Owner Representative

_______________________________________________  __________________
Signature        Date

__________________________________  ______________________________
Printed       Company Name

__________________________________
BNSF Project Engineer